

PH-FER 4000R00

不等分劃不等螺旋鼻4刀鑄鋼立銑刀
4 Flutes Unequal Spiral & Unequal Division Corner Radius Carbide End Mill

不等螺旋
Unequal Spiral
 $A1^\circ \neq A2^\circ$



| | 產品型號 Model No | 在庫 Stock | 刃角 R RE | 切削直徑 DC | 切刀長度 APMX | 柄部直徑 DCON | 標準全長 LF | 價格 Price |
|-----|---------------|----------|---------|---------|-----------|-----------|---------|----------|
| NEW | PH-FER4040R05 | | 0.5 | 4 | 10 | 4 | 50 | |
| NEW | PH-FER4040R10 | | 1 | 4 | 10 | 4 | 50 | |
| NEW | PH-FER4060R05 | | 0.5 | 6 | 15 | 6 | 50 | |
| NEW | PH-FER4060R10 | ● | 1 | 6 | 15 | 6 | 50 | |
| NEW | PH-FER4060R15 | ● | 1.5 | 6 | 15 | 6 | 50 | |
| NEW | PH-FER4080R05 | | 0.5 | 8 | 20 | 8 | 60 | |
| NEW | PH-FER4080R10 | | 1 | 8 | 20 | 8 | 60 | |
| NEW | PH-FER4080R15 | ● | 1.5 | 8 | 20 | 8 | 60 | |
| NEW | PH-FER4080R20 | | 2 | 8 | 20 | 8 | 60 | |
| NEW | PH-FEP4080R30 | | 3 | 8 | 20 | 8 | 60 | |
| NEW | PH-FER4100R05 | | 0.5 | 10 | 25 | 10 | 75 | |
| NEW | PH-FER4100R10 | | 1 | 10 | 25 | 10 | 75 | |
| NEW | PH-FER4100R15 | | 1.5 | 10 | 25 | 10 | 75 | |
| NEW | PH-FER4100R20 | | 2 | 10 | 25 | 10 | 75 | |
| NEW | PH-FER4120R05 | | 0.5 | 12 | 30 | 12 | 75 | |
| NEW | PH-FER4120R10 | | 1 | 12 | 30 | 12 | 75 | |
| NEW | PH-FER4120R30 | | 3 | 12 | 30 | 12 | 75 | |

PH-FER 4000R00系列切削參數

The Cutting Data For PH-FER 4000R00 Series

被加工材質
Material

合金鋼
Alloy Steel

碳鋼
Carbon Steel

| 直徑 (mm) Shank | 4 | 6 | 8 | 10 | 12 |
|------------------|------|------|------|------|------|
| 轉速 n (min) | 6400 | 4300 | 3200 | 2600 | 2200 |
| 進給速度 Vf (mm/min) | 520 | 560 | 570 | 540 | 540 |