

EMM 系列 鎢鋼端銑刀系列

Carbide End Mill Series

採用螺旋角35°設計 Helix angle of 35° degrees

獨特刀體結構設計，降低加工震動，提升刀具使用壽命，加強排屑效率
Unique blade structure design, reduce the vibration generated during processing, improve tool life, enhance the effect of remove chip.

全新進口棒材，可加工高硬度HRC55°

New material, can process high hardness HRC55°

可側銑 可插槽 Can Side milling and Slot

EMM 2000

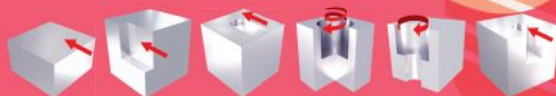
更多2刃鎢鋼端銑刀
規格詳見第B24~B26頁
2 Flute Carbide End Mill Type
Reference Page-B24~B26

EMM 3000

更多3刃鎢鋼端銑刀
規格詳見第B32頁
3 Flute Carbide End Mill Type
Reference Page-B32

EMM 4000

更多4刃鎢鋼端銑刀
規格詳見第B33~B34頁
4 Flute Carbide End Mill Type
Reference Page-B33~B34



適用材質 Material

鋼

Steel

不銹鋼

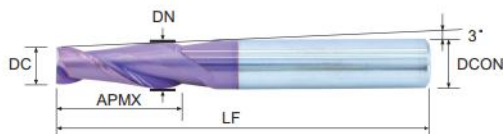
Stainless Steel

鑄鐵

Cast Iron

EMM 2000T00

2 刃斜度鉤鋼端銑刀
2 Flutes Tapered Carbided End Mill



產品型號 Model No	在庫 Stock	切削直徑 DC	切刃長度 APMX	柄部直徑 DCON	標準全長 LF	頸徑 DN	價格 Price
EMM2025T030		2.5	8	4	50	3.34	
EMM2040T030D6	●	4	15	6	50	5.57	
EMM2060T030D8	●	6	18	8	60	7.59	
EMM2060T030D10		6	18	10	75	8.1	
EMM2080T030	●	8	25	8	60	10.62	

EMM 2000T00系列切削參數

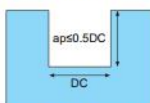
The Cutting Data For EMM 2000T00 Series

被加工材質 Material
鋼 Steel
不鏽鋼 Stainless steel
鑄鐵 Cast iron

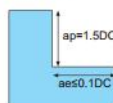
直徑 (mm) Shank		4	6	8	10
轉速 n (min)		4800	3100	2300	1900
進給速度 Vf (mm/min)	開槽 Slotted	135	120	120	120
	側邊 Side	475	325	375	375

切削深度 Cutting depth

開槽 Slotted



側邊 Side



ap : 軸向切削深度 Axial depth of cutting
 ae : 徑向切削深度 Radial depth of cutting
 DC : 刃徑 Diameter of cutting