

EPM系列 鎢鋼端銑刀系列

採用螺旋角35°設計 Helix angle of 35° degrees

獨特刃體結構設計，降低加工震動，提升刀具使用壽命，加強排屑效率
Unique blade structure design, reduce the vibration generated during processing, improve tool life, enhance the effect of remove chip.

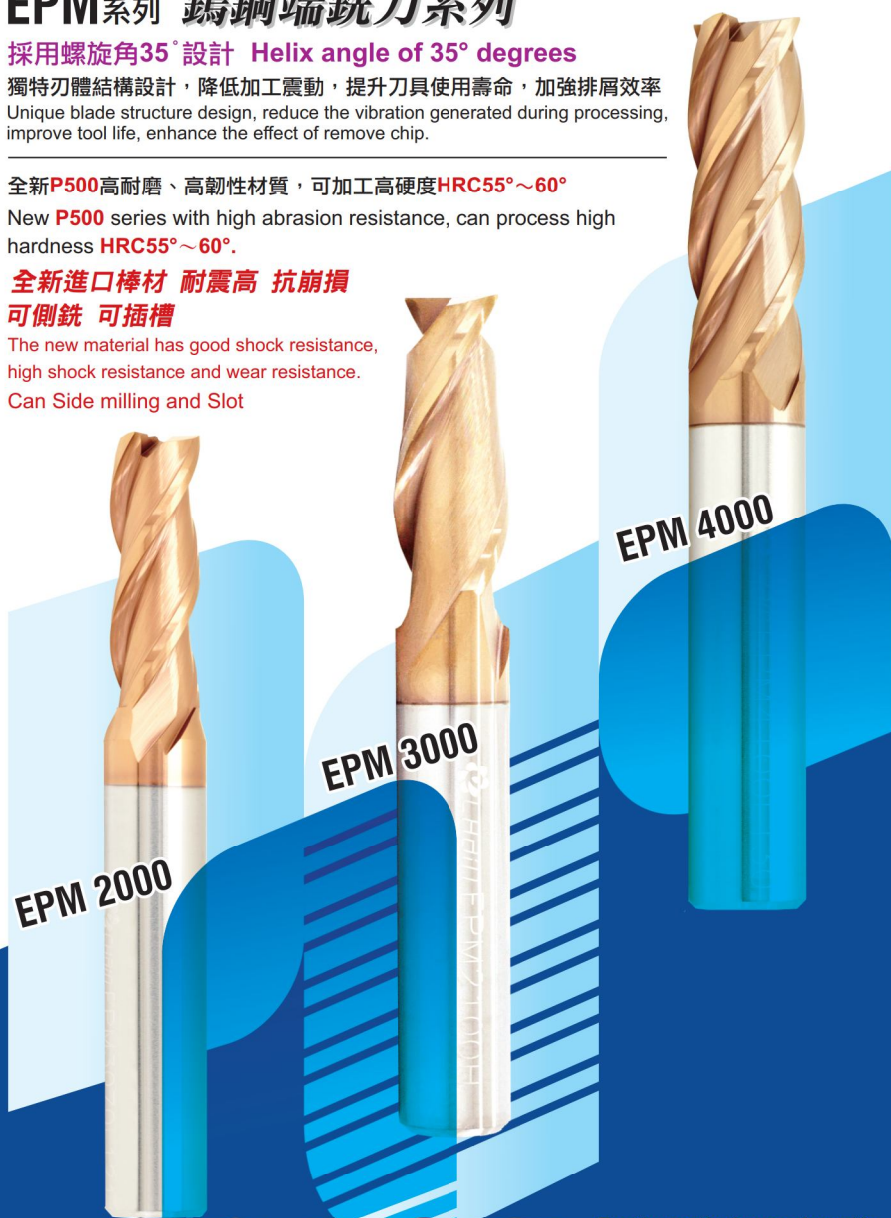
全新P500高耐磨、高韌性材質，可加工高硬度HRC55°~60°

New P500 series with high abrasion resistance, can process high hardness HRC55°~60°.

全新進口棒材 耐震高 抗崩損
可側銑 可插槽

The new material has good shock resistance, high shock resistance and wear resistance.

Can Side milling and Slot



For the particular coating with

合金鋼
Alloy Steel

碳鋼
Carbon Steel

專用特殊塗層

EPM 2000 2 刃鎢鋼端銑刀
2 Flutes Carbide End Mill


新規格上市
New Specification Arrival


	產品型號 Model No	在庫 Stock	切削直徑	切刃長度	柄部直徑	標準全長	價格 Price
			DC	APMX	DCON	LF	
NEW	EPM2010L103		1	3	4	50	
	EPM2020	●	2	5	4	50	
	EPM2020L106		2	6	4	50	
	EPM2020L106D6		2	6	6	50	
	EPM2030L109		3	9	4	50	
	EPM2030L109D6	●	3	9	6	50	
	EPM2040	●	4	10	4	50	
	EPM2040L112		4	12	4	50	
NEW	EPM2040L112D6		4	12	6	50	
	EPM2050L115		5	15	6	50	
	EPM2060		6	15	6	50	
	EPM2060E1	●	6	15	6	75	
	EPM2060L118		6	18	6	50	
NEW	EPM2070L121		7	21	8	60	
	EPM2080H	●	8	20	8	100	
	EPM2080L124	●	8	24	8	60	
	EPM2080L124H		8	24	8	100	
	EPM2090L127		9	27	10	75	
	EPM2100L130		10	30	10	75	
	EPM2100H	●	10	25	10	100	
	EPM2100M	●	10	25	10	150	
	EPM2110L133		11	33	12	75	
	EPM2120L136		12	36	12	75	
	EPM2120L150H	●	12	50	12	100	
	EPM2120L150M	●	12	50	12	150	

EPM 2000系列切削參數

The Cutting Data For EPM 2000 Series

被加工材質
Material

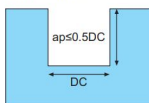
合金鋼
Alloy Steel

碳鋼
Carbon Steel

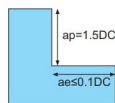
直徑 (mm) Shank		4	6	8	10	12
轉速 n (min)		4800	3100	2300	1900	1600
進給速度 (mm/min) V _f	開槽 Slotted	135	120	120	120	120
	側邊 Side	475	325	375	375	275

切削深度 Cutting depth

開槽 Slotted



側邊 Side



ap : 軸向切削深度 Axial depth of cutting

ae : 徑向切削深度 Radial depth of cutting

DC : 刃徑 Diameter of cutting