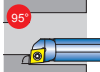
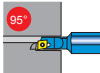
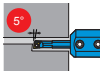
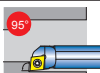
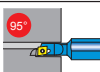
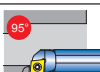
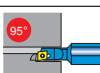
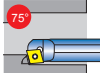
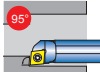
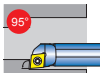
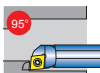


BORING BAR SERIES



刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																	頁碼 Page	
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40		50
鋼 Steel	S-SCLC								●		●		●	●	●	●	●	●	●	●		80
	S1000-SCLC S1200-SCLC S1600-SCLC										●		●		●							82
硬質合金 Carbide	C-SCLC			●	●	●		●		●		●		●		●		●				80 82
鋼 (帶出水孔) Steel (with oil hole)	A-SCLC								●		●		●		●		●		●			
	A0000-SCLC							●		●		●		●								83
高速鋼 Alloy Tool Steel	H-SCLC								●		●		●		●		●		●	●	●	80
	H1000-SCLC H1200-SCLC H1600-SCLC											●		●		●						82
鋼 Steel	S-SCZC								●		●		●		●		●		●			81
	S-SCKC									●		●		●		●		●				81
	S-SCLP											●		●	●	●		●		●		84
硬質合金 Carbide	C-SCLP									●		●		●		●		●			84	
高速鋼 Alloy Tool Steel	H-SCLP											●		●		●		●				84

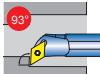
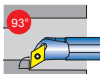
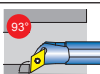
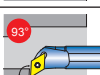
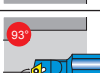
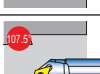
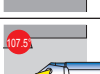
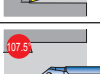
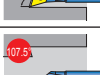
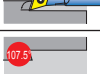
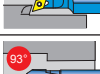
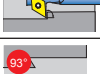
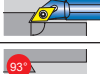
BORING BAR SERIES

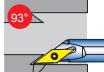
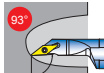
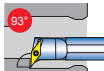
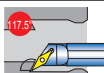
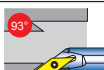
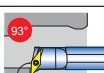
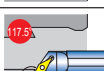
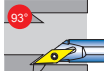
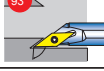
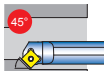
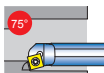
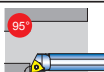
E

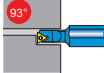
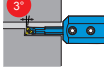
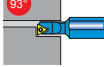
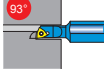
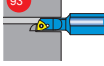
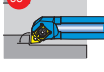
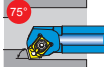
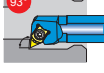
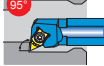
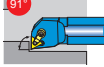
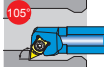
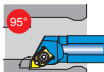
內徑車刀架系列索引
Boring Bar Series Index

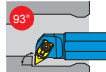
BORING BAR SERIES

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																	頁碼 Page			
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40		50		
鋼 Steel	S-STUC								●		●		●	●	●		●		●				85	
硬質合金 Carbide	C-STUC								●		●		●		●									85
高速鋼 Alloy Tool Steel	H-STUC								●		●		●		●		●							85
鋼 Steel	S-STFC								●		●		●		●		●							86
硬質合金 Carbide	C-STFC								●		●		●		●									86
高速鋼 Alloy Tool Steel	H-STFC								●		●		●		●		●							86
鋼 (帶出水孔) Steel (with oil hole)	A-STFC								●		●		●		●									86
	A0000-STFC								●		●		●											87
鋼 Steel	S-STWC								●		●		●		●		●		●	●	●			87
	S-STUP(STUB)								●		●		●	●	●	●	●		●					88
	S1600-STUP													●									89	
	S-STFP									●		●		●		●							89	
硬質合金 Carbide	C-STUP							●		●		●		●		●							88	
高速鋼 Alloy Tool Steel	H-STUP							●		●		●		●		●							88	
	H1600-STUP													●									89	
鋼 (帶出水孔) Steel (with oil hole)	A-STUP							●		●		●		●		●							88	

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																		頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40	50	
鋼 Steel	S-SDUC										●	●	●	●	●	●	●	●	●	●	90	
硬質合金 Carbide	C-SDUC										●	●	●	●	●	●	●	●	●	●	90	
高速鋼 Alloy Tool Steel	H-SDUC										●	●	●	●	●	●	●	●	●	●	90	
鋼 (帶出水孔) Steel (with oil hole)	A-SDUC										●	●	●								90	
	A0000-SDUC										●	●	●								93	
鋼 Steel	S-SDQC										●	●	●	●	●	●	●	●	●	●	91	
硬質合金 Carbide	C-SDQC										●	●	●	●	●	●	●	●	●	●	91	
高速鋼 Alloy Tool Steel	H-SDQC										●	●	●	●	●	●	●	●	●	●	91	
鋼 (帶出水孔) Steel (with oil hole)	A-SDQC										●	●	●								91	
	A0000-SDQC										●	●	●								93	
鋼 Steel	S-SDZC										●	●	●	●	●	●	●	●	●	●	92	
	S-SDJC							●		●	●	●	●	●	●	●					92	
高速鋼 Alloy Tool Steel	H-SDJC							●		●	●	●	●	●	●	●					92	

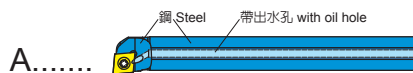
刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																	頁碼 Page
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40	
鋼 Steel	S-SVJC										●	●	●	●	●	●	●	●	●	●	94
	S-FSVJC												●	●	●	●	●	●	●	●	95
	S-SVUC												●	●	●	●	●	●	●	●	94
	S-SVQC												●	●	●	●	●	●	●	●	95
	S-SVJB									●	●	●	●	●	●	●	●	●	●	●	96
	S-FSVJB												●	●	●	●	●	●	●	●	97
	S-SVUB												●	●	●	●	●	●	●	●	96
	S-SVQB												●	●	●	●	●	●	●	●	97
高速鋼 Alloy Tool Steel	H-SVJC									●	●	●	●	●	●	●	●	●	●	●	94
	H-SVJB									●	●	●	●	●	●	●	●	●	●	●	96
鋼 Steel	S-SSSC											●	●	●	●	●	●	●	●	●	98
	S-SSKC											●	●	●	●	●	●	●	●	●	98
鋼 Steel	S-SWLC							●	●	●	●	●	●	●	●	●	●	●	●	●	99

刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																	頁碼 Page		
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40		50	
鋼 Steel	S1600-STUB 													●								100	
硬質合金 Carbide	C-STUB 					●																	101
高速鋼 Alloy Tool Steel	H-1600-STUB 														●								100
鋼 Steel	S0000-SWUB 					●				●		●		●								102	
硬質合金 Carbide	C-SWUB 				●	●		●															102
鋼 Steel	S-ECLN ● S-MCLN ○ 													○		○		○	●	●	●	103	
	S-ECKN ● S-MCKN ○ 															○		○	●	●	●	104	
鋼 Steel	S-ETUN ● S-MTUN ○ 													○		○		○	●	●	●	105	
	S-ETLN 															●		●				106	
	S-MTFN 															●		●	●	●	●	106	
	S-ETQN ● S-MTQN ○ 															●		○	○	○	○	107	
	S-MTWN 														●		●		●	●	●	●	108
鋼 Steel	S-EWLN ● S-MWLN ○ 													○		○		○	●	●	●	109	

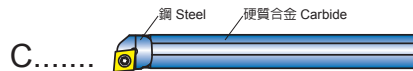
刀桿材質 Shank Type	刀桿形狀 Tool Type	刀片形狀 Insert Shape	加工方式 Tooling	柄徑 (D) Shank Dia. (mm)																				頁碼 Page																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
				04	05	06	07	08	09	10	11	12	14	16	18	20	22	25	32	40	50																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
鋼 Steel	S-EDUN ● S-MDUN ○ 																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						

■內徑刀柄型式 Steel / Carbide Shank Applications

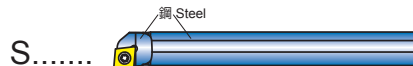
●Steel Shank with Oil Hole



●Carbide Shank



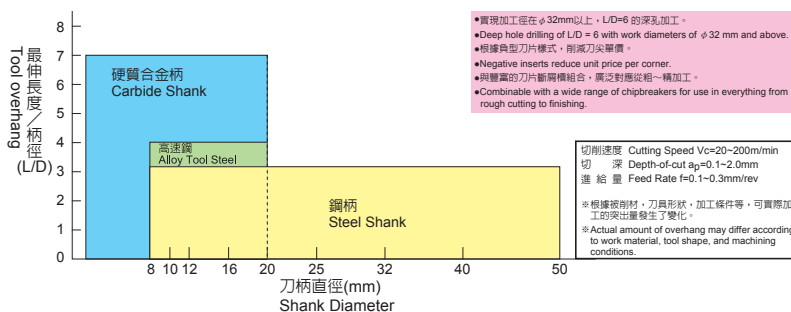
●Steel Shank



●Alloy Tool Steel



■按刀桿尺寸分類的推薦使用領域 Application Range by Shank Type



E

■刀桿材質選定 Shank Material Selection

加工方法 Application	銼刀種類 Type	鋼刀桿 Steel Shank	高速鋼 Alloy Tool Steel	硬質合金刀桿 Carbide Shank
一般鋼 General Steel	淺孔加工 ($L/D < 3$) Shallow hole	◎ (經濟性) ◎ (More economical)	◎	
	深孔加工 ($L/D > 3$) Deep hole			◎
高速鋼 Alloy Tool Steel	深孔加工 ($L/D > 4$) Deep hole			
利用修光刃刀片的高效率加工 High efficiency boring by wiper insert				◎
淬火鋼，高硬度材的加工 Hardened Steel				◎
高精度加工 High Precision boring				◎

SCLC 95°

95°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



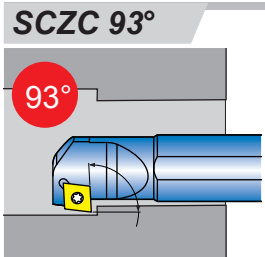
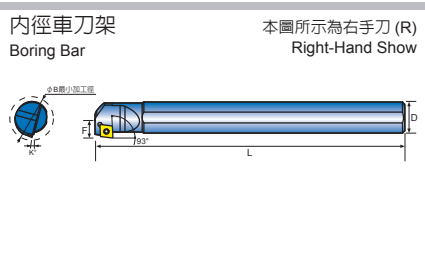
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S08K-SCLCR/L06-09	●	●	9	8	4	125	15	CC □□ 0602 □□	CS25	T-8	
	S08K-SCLCR/L06-10	●	●	10	8	5.5	125	9				
	S10K-SCLCR/L06-12	●	●	12	10	6	125	7				
	S12M-SCLCR/L06-14	●	●	14	12	7	150	6				
	S16Q-SCLCR/L06-18	●	●	18	16	9	180	7				
	S12M-SCLCR/L09-14	●	●	14	12	7	150	7	CC □□ 09T3 □□	CS35	T-15	
	S12M-SCLCR/L09-16	●	●	16	12	7	150	7				
	S14M-SCLCR/L09-16	●	●	16	14	8	150	7				
	S16Q-SCLCR/L09-18	●	●	18	16	9	180	7				
	S18Q-SCLCR/L09-20	●	●	20	18	10	180	7				
	S20R-SCLCR/L09-22	●	●	22	20	11	200	5	CC □□ 1204 □□	CS45	T-15	
	S25R-SCLCR/L09	●	●	32	25	17	200	5				
	S32S-SCLCR/L09	●	●	39	32	18	250	6				
	S40T-SCLCR/L09	●	●	42	40	21	300	4				
	S20R-SCLCR/L12-22	●	●	22	20	12	200	8	CC □□ 1204 □□	CS45	T-15	
	S25R-SCLCR/L12	●	●	32	25	14	200	8				
	S32S-SCLCR/L12	●	●	39	32	18	250	6				
	S40T-SCLCR/L12	●	●	44	40	22	300	4				
鋼 (帶注油孔) Steel (with oil hole)	A08K-SCLCR/L06-10	●	●	10	8	5.5	125	9	CC □□ 0602 □□	CS25	T-8	
	A10K-SCLCR/L06-12	●	●	12	10	6	125	7				
	A12M-SCLCR/L06-14	●	●	14	12	7	150	6				
	A16Q-SCLCR/L09-18	●	●	18	16	9	180	7	CC □□ 09T3 □□	CS35	T-15	
	A20R-SCLCR/L09-22	●	●	22	20	11	200	5				
	A25R-SCLCR/L09	●	●	32	25	17	200	5				
合金鋼 Alloy Tool Steel	H08K-SCLCR/L06-09	●	●	9	8	4.5	125	15	CC □□ 0602 □□	CS25	T-8	
	H08K-SCLCR/L06-10	●	●	10	8	5.5	125	9				
	H10K-SCLCR/L06-12	●	●	12	10	6	125	7				
	H12M-SCLCR/L06-14	●	●	14	12	7	150	6				
	H16Q-SCLCR/L06-18	●	●	18	16	9	180	7				
	H16Q-SCLCR/L09-18	●	●	18	16	9	180	7	CC □□ 09T3 □□	CS35	T-15	
	H12M-SCLCR/L09-16	●	●	16	12	7	150	7				
	H20R-SCLCR/L09-22	●	●	22	20	11	200	5				
	H25R-SCLCR/L09	●	●	32	25	14	200	5				
	H32S-SCLCR/L09	●	●	39	32	18	250	6				
陶瓷 Ceramic	H40T-SCLCR/L09	●	●	44	40	22	300	4	CC □□ 0602 □□	CS25	T-8	
	C0807K-SCLCR/L06-08	●	●	8	8	4	125	9				
	C08K-SCLCR/L06-10	●	●	10	8	5.5	125	9				
	C10M-SCLCR/L06-12	●	●	12	10	6	150	7				
	C12Q-SCLCR/L06-14	●	●	14	12	7	180	6	CC □□ 09T3 □□	CS35	T-15	
	C12Q-SCLCR/L09-16	●	●	16	12	7	180	6				
	C16R-SCLCR/L09-18	●	●	18	16	9	200	7				
	C20S-SCLCR/L09-22	●	●	22	20	11	250	5				
	C25T-SCLCR/L09	●	●	32	25	17	300	5				

SCZC 93°

內徑車刀架 Boring Bar

本圖所示為右手刀 (R) Right-Hand Show

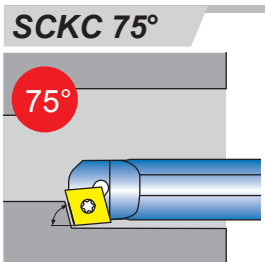
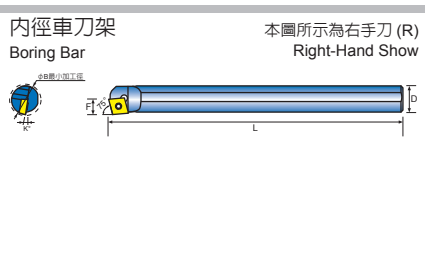

套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S08K-SCZCR/L06	●	●	12	8	6.5	125	13	CC □□ 0602 □□	CS25	T-8	
	S10K-SCZCR/L06	●	●	14	10	7.5	125	12				
	S12M-SCZCR/L06	●	●	16	12	8.5	150	10				
	S16Q-SCZCR/L09	●	●	21	16	11.5	180	10	CC □□ 09T3 □□	CS35	T-15	
	S20R-SCZCR/L09	●	●	25	20	13.5	200	8				
	S25R-SCZCR/L09	●	●	32	25	16	200	6				

SCKC 75°

內徑車刀架 Boring Bar

本圖所示為右手刀 (R) Right-Hand Show

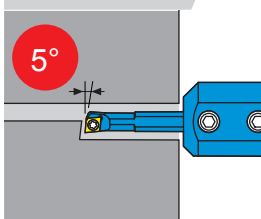




套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S08K-SCKCR/L06-10	●	●	10	8	5	125	15	CC □□ 0602 □□	CS25	T-8	
	S10K-SCKCR/L06-12	●	●	12	10	6	125	13				
	S12M-SCKCR/L06-14	●	●	14	12	8	150	10				
	S16Q-SCKCR/L06-18	●	●	18	16	10	180	7				
	S12M-SCKCR/L09-16	●	●	16	12	8	150	12	CC □□ 09T3 □□	CS35	T-15	
	S16Q-SCKCR/L09-18	●	●	18	16	10	180	7				
	S20R-SCKCR/L09-22	●	●	22	20	12	200	8				
	S25R-SCKCR/L09	●	●	31	25	14	200	8				

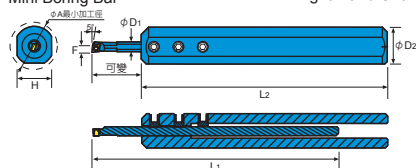
刀片資料
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ 參考 X 頁
Insert Detail
CC □□ 0602 □□ / CC □□ 09T3 □□ / CC □□ 1204 □□ ▶ Ref. Page-X

SCLC 5°



小徑內孔車刀架
Mini Boring Bar

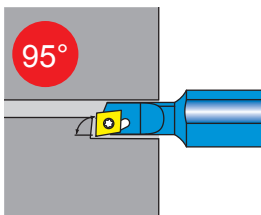
本圖所示為右手刀 (R)
Right-Hand Show



套筒需另購 ▶ 參 130 頁
Sleeve refer Page-130

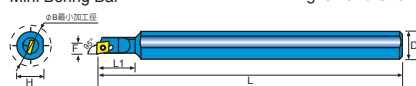
材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)						刀片 Insert	零件 Parts		價格 Price
		R	L	φA	φD ₁	H	L ₁	L ₂	F	φD ₂					
鋼 Carbide	C04G-SCLCR/L03-05	●	●	5	4	15	90	100	2.5	16	CC□□0301	CS18	T-6		
	C05H-SCLCR/L03-06	●	●	6	5	15	100	100	3	16					
	C06J-SCLCR/L04-07	●	●	7	6	15	110	100	3.5	16	CC□□0401	CS22	T-7		

SCLCR 95°



小徑內孔車刀架
Mini Boring Bar

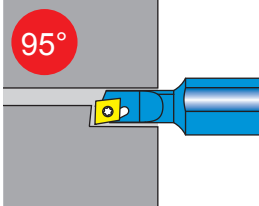
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

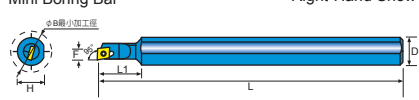
											零件 Parts			價格 Price
材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench			
		R	L	B	D	L	L1	H						
鋼 Steel	S1004K-SCLCR/L03	●		5	10	125	12	9	CC □□ 0301	CS18	T-6			
	S1204H-SCLCR/L03	●		5	12	100	8	11						
	S1206K-SCLCR/L04	●		7	12	125	14	11						
	S1607K-SCLCR/L06-08	●		8	16	125	15	15	CC □□ 0602	CS25	T-8			
	S1608K-SCLCR/L06-09	●	●	9	16	125	15	15						
	S1609K-SCLCR/L06-10	●	●	10	16	125	15	15						
	S1610K-SCLCR/L06-12	●	●	12	16	125	15	15						
合金鋼 Alloy Tool Steel	H1004K-SCLCR/L03	●		5	10	125	12	9	CC □□ 0301	CS18	T-6			
	H1204H-SCLCR/L03	●		5	12	100	8	11						
	H1206K-SCLCR/L04	●		7	12	125	14	11						
	H1607K-SCLCR/L06-08	●		8	16	125	15	15	CC □□ 0602	CS25	T-8			
	H1608K-SCLCR/L06-09	●		9	16	125	15	15						
	H1609K-SCLCR/L06-10	●		10	16	125	15	15						
	H1610K-SCLCR/L06-12	●		12	16	125	15	15						

SET-SCLC 95°



小徑內孔車刀架

Mini Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

BORING BAR SERIES

											零件 Parts			價格 Price
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	螺絲 Screw	旗型板手 Wrench		
		R	L	φ B	D	d	L	L1	F					
鋼 (能加工油) Steel (with oil hole)	A0608H-SCLCR/L06	●	●	8	8	6	100	25	4	CC□□ 0602	CS25	T-8		
	A0810J-SCLCR/L06	●	●	12	10	8	110	32	6					
	A1012K-SCLCR/L06	●	●	14	12	10	125	38	7					
	A1216M-SCLCR/L06	●	●	18	16	12	150	50	9					
	A0816SET-SCLCR/L	●	●	A0608H-SCLCR06X1, A0810J-SCLCR06X1, A1012K-SCLCR06X1 A1216M-SCLCR06X1, CS25X6, T-8X1										

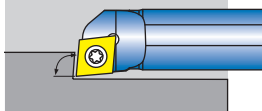
S

刀片資料
CC □ □ 0602 □ □ / CC □ □ 09T3 □ □ / CC □ □ 1204 □ □ ▶ 參考 X 頁
Insert Detail
CC □ □ 0602 □ □ / CC □ □ 09T3 □ □ / CC □ □ 1204 □ □ ▶ Ref. Page-X

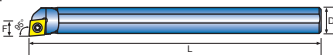
83

SCLP 95°

95°



內徑車刀架
Boring Bar

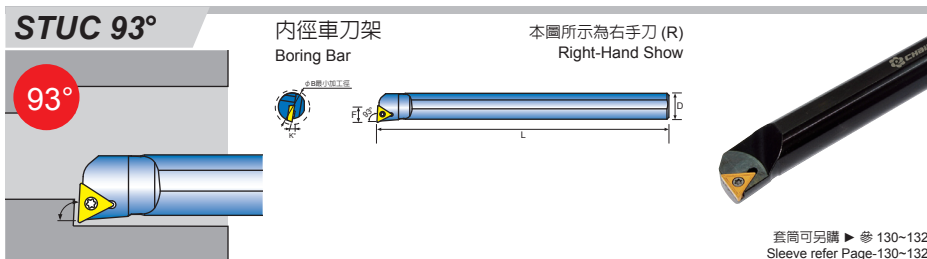


本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°				
Steel 鋼	S10K-SCLPR/L08-12	●	●	12	10	6.5	125	7	CP □□ 0802 □□	CS30	T-10	
	S12M-SCLPR/L08-14	●	●	14	12	7.5	150	6				
	S12M-SCLPR/L09-14			14	12	8	15	6	CP □□ 0903 □□	CS35	T-15	
	S12M-SCLPR/L09-16	●	●	16	12	8	150	6				
	S14M-SCLPR/L09-16	●	●	16	14	8.5	150	6				
	S16Q-SCLPR/L09-18	●	●	18	16	9.5	180	4				
	S20R-SCLPR/L09-22	●	●	22	20	11.5	200	4				
	S25R-SCLPR/L09	●	●	32	25	16	200	4				
Alloy Tool Steel 合金鋼	H10K-SCLPR/L08-12			12	10	6	125	7	CP □□ 0802 □□	CS30	T-10	
	H12M-SCLPR/L08-14			14	12	7	150	6				
	H12M-SCLPR/L09-16			16	12	8	150	6	CP □□ 0903 □□	CS35	T-10	
	H16Q-SCLPR/L09-18			18	16	9	180	4				
	H20R-SCLPR/L09-22			22	20	11	200	4				
	H25R-SCLPR/L09			32	25	14	200	4				
Carbide 碳化物	C10M-SCLPR/L08-12			12	10	6.5	150	7	CP □□ 0802 □□	CS30	T-10	
	C12Q-SCLPR/L08-14			14	12	7.5	180	6				
	C12Q-SCLPR/L09-14			14	12	8	180	6	CP □□ 0903 □□	CS35	T-15	
	C16R-SCLPR/L09-18			18	16	9.5	200	4				
	C20S-SCLPR/L09-22			22	20	11.5	250	4				
	C25T-SCLPR/L09			32	25	16	300	4				

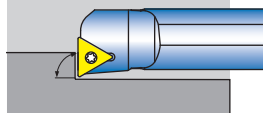


Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S08K-STUCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	S10K-STUCR/L09-12	●	●	12	10	6	125	15				
	S10K-STUCR/L11-12	●	●	12	10	6	125	15				
	S12M-STUCR/L11-14	●	●	14	12	7	150	10	TC □□ 1102 □□	CS25	T-8	
	S14M-STUCR/L11-16	●	●	16	14	8	150	8				
	S16Q-STUCR/L11-18	●	●	18	16	9	180	6				
	S20R-STUCR/L11-22	●	●	22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15	
	S20R-STUCR/L16-22	●	●	22	20	11	200	8				
	S25R-STUCR/L16	●	●	32	25	17	200	6				
合金鋼 Alloy Tool Steel	S32S-STUCR/L16	●	●	39	32	17.5	250	4	TC □□ 0902 □□	CS22	T-7	
	H08K-STUCR/L09-10	●	●	10	8	5.5	125	12				
	H10K-STUCR/L09-12	●	●	12	10	6	125	15				
	H10K-STUCR/L11-12	●	●	12	10	6	125	15	TC □□ 1102 □□	CS25	T-8	
	H12M-STUCR/L11-14	●	●	14	12	7	150	10				
	H16Q-STUCR/L11-18	●	●	18	16	9	180	6				
	H20R-STUCR/L11-22	●	●	22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15	
	H20R-STUCR/L16-22	●	●	22	20	11	200	8				
	H25R-STUCR/L16	●	●	32	25	14	200	6				
陶瓷 Ceramic	C08K-STUCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	C10M-STUCR/L09-12	●	●	12	10	6	150	15				
	C10M-STUCR/L11-12	●	●	12	10	6	150	15	TC □□ 1102 □□	CS25	T-8	
	C12Q-STUCR/L11-14	●	●	14	12	7	180	10				
	C16R-STUCR/L11-18	●	●	18	16	9	200	6				
	C20S-STUCR/L11-22	●	●	22	20	11	250	3				

S

STFC 91°

91°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°				
Steel	S08K-STFCR/L09-10	●	●	10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	S10K-STFCR/L09-12	●	●	12	10	6	125	15				
	S12M-STFCR/L09-14	●	●	14	12	7	150	10				
	S10K-STFCR/L11-12	●	●	12	10	6	125	15	TC □□ 1102 □□	CS25	T-8	
	S12M-STFCR/L11-14	●	●	14	12	7	150	10				
	S16Q-STFCR/L11-18	●	●	18	16	9	180	6				
	S20R-STFCR/L11-22	●	●	22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15	
	S20R-STFCR/L16-22	●	●	22	20	11	200	3				
	S25R-STFCR/L16	●	●	32	25	16	200	2				
Steel (with oil hole) 鋼 (帶油孔)	A08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	A10M-STFCR/L11-12	●		12	10	6	150	15	TC □□ 1102 □□	CS25	T-8	
	A12Q-STFCR/L11-14	●		14	12	7	180	10				
	A16R-STFCR/L11-18	●		18	16	9	200	6				
Alloy tool Steel 合金鋼	H08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	H10K-STFCR/L09-12	●		12	10	6	125	15				
	H12M-STFCR/L09-14	●		14	12	7	150	10				
	H10K-STFCR/L11-12	●		12	10	6	125	15	TC □□ 1102 □□	CS25	T-8	
	H12M-STFCR/L11-14	●		14	12	7	150	10				
	H16Q-STFCR/L11-18	●		18	16	9	180	6				
	H20R-STFCR/L11-22	●		22	20	11	200	3	TC □□ 16T3 □□	CS35	T-15	
	H20R-STFCR/L16-22	●		22	20	11	200	3				
	H25R-STFCR/L16	●		32	25	14	200	2				
Carbide 碳化物	C08K-STFCR/L09-10	●		10	8	5.5	125	12	TC □□ 0902 □□	CS22	T-7	
	C10M-STFCR/L09-12	●		12	10	6	150	15				
	C12Q-STFCR/L09-14	●		14	12	7	180	10				
	C12Q-STFCR/L11-14	●		14	12	7	180	10	TC □□ 1102 □□	CS25	T-8	
	C16R-STFCR/L11-18	●		18	16	9	200	6				
	C20S-STFCR/L11-22	●		22	20	11	250	3				

STWC 60°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S0806K-STWBR/L06	●	●	7	8	10	125	7	TB □□ 0601 □□	CS20	T-6	
	S08K-STWCR/L09	●	●	10	8	6	125	15	TC □□ 0902 □□	CS22	T-7	
	S10K-STWCR/L09	●	●	12	10	6	125	15				
	S10K-STWCR/L11	●	●	12	10	6	125	15				
	S12M-STWCR/L11	●	●	16	12	7	150	13	TC □□ 1102 □□	CS25	T-8	
	S16Q-STWCR/L11	●	●	20	16	9	180	10				
	S20R-STWCR/L11	●	●	25	20	11	200	7				
	S25R-STWCR/L16	●	●	30	25	14	200	5	TC □□ 16T3 □□	CS35	T-15	
	S32S-STWCR/L16	●	●	40	32	20	250	6				
	S40T-STWCR/L16	●	●	48	40	24	300	0				

SET-STFC 91°

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

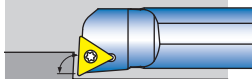
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本圖	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 (Parts)		價格 Price
		R	L	φ B	D	d	L	L1	F				
鋼 (能加工油) Steel (with oil note)	A0810J-STFCR/L11	●	●	14	7	8	110	32	7	TC□□ 1102	CS25	T-8	
	A1012K-STFCR/L11	●	●	18	9	10	125	38	9				
	A1216M-STFCR/L11	●	●	22	11	12	150	50	11				
	A1016SET-STFCR/L	●	●	A0810J-STFCR07X1, A1012K-STFCR07X1, A1216M-STFCR07X1 CS25X6, T-8X1									

刀片資料
TB □□ 0601 □□ ▶ 參考 AE 頁
TC □□ 0902 □□ / TC □□ 1102 □□ / TC □□ 16T3 □□ ▶ 參考 Z 頁
Insert Detail
TB □□ 0601 □□ ▶ Ref. Page-AE
TC □□ 0902 □□ / TC □□ 1102 □□ / TC □□ 16T3 □□ ▶ Ref. Page-Z

STUP 93°

93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



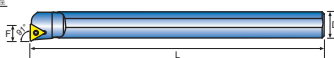
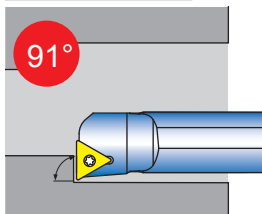
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Skank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
圖 Steel	S0806K-STUBR/L06-07-L20	●	7	8	10	125	7		TB □□ 0601 □□	CS20	T-6	
	S08K-STUBR/L06-08	●	8	8	4	125	12					
	S08K-STUPR/L08-10	●	10	8	5.5	125	10		TP □□ 0802 □□	CS22	T-7	
	S08K-STUPR/L09-10	●	10	8	5.5	125	10					
	S10K-STUPR/L09-12	●	12	10	6	125	8		TP □□ 0902 □□	CS25	T-8	
	S12M-STUPR/L09-14	●	14	12	7	150	5					
	S10K-STUPR/L11-12	●	12	10	6	125	8					
	S12M-STUPR/L11-14	●	14	12	7	150	7					
	S14M-STUPR/L11-16	●	16	14	8	150	6		TP □□ 1103 □□	CS30	T-10	
	S16Q-STUPR/L11-18	●	18	16	9	180	4					
	S18Q-STUPR/L11-20	●	20	18	10	180	4					
	S20R-STUPR/L11-22	●	22	20	11	200	2					
	S20R-STUPR/L1604-22	●	22	20	11	200	3		TP □□ 1604 □□	CS35	T-15	
	S25R-STUPR/L1604	●	32	25	16	200	2					
圖 Steel (with oil hole)	A08K-STUPR/L09-10	●	10	8	5.5	125	10					
	A10K-STUPR/L09-12	●	12	10	6	125	8		TP □□ 0902 □□	CS25	T-8	
	A12M-STUPR/L09-14	●	14	12	7	150	5					
	A16Q-STUPR/L11-18	●	18	16	9	180	4		TP □□ 1103 □□	CS30	T-15	
	A20R-STUPR/L11-22	●	22	20	11	200	2					
圖 Alloy Tool Steel	H08K-STUPR/L08-10	●	10	8	5.5	125	10		TP □□ 0802 □□	CS22	T-7	
	H08K-STUPR/L09-10	●	10	8	5.5	125	10					
	H10K-STUPR/L09-12	●	12	10	6	125	8		TP □□ 0902 □□	CS25	T-8	
	H12M-STUPR/L09-14	●	14	12	7	150	5					
	H10K-STUPR/L11-12	●	12	10	6	125	8					
	H12M-STUPR/L11-14	●	14	12	7	150	7		TP □□ 1103 □□	CS30	T-10	
	H16Q-STUPR/L11-18	●	18	16	9	180	4					
	H20R-STUPR/L11-22	●	22	20	11	200	2					
	H20R-STUPR/L1604-22	●	22	20	11	200	3		TP □□ 1604 □□	CS35	T-15	
	H25R-STUPR/L1604	●	32	25	14	200	2					
圖 Carbide	C0807K-STUBR/L06-08	●	8	8	4	125	9		TB □□ 0601 □□	CS20	T-6	
	C08K-STUPR/L08-10	●	10	8	5.5	125	10		TP □□ 0802 □□	CS22	T-7	
	C08H-STUPR/L08-10	●	10	8	5.5	100	10					
	C08K-STUPR/L09-10	●	10	8	5.5	125	10					
	C10M-STUPR/L09-12	●	12	10	6	150	15		TP □□ 0902 □□	CS25	T-8	
	C12Q-STUPR/L09-14	●	14	12	7	180	15					
	C10M-STUPR/L11-12	●	12	10	6	150	15					
	C10H-STUPR/L11-12	●	12	10	6	100	15					
	C12Q-STUPR/L11-14	●	14	12	7	180	10		TP □□ 1103 □□	CS30	T-10	
	C16R-STUPR/L11-18	●	18	16	9	200	6					
	C20S-STUPR/L11-22	●	22	20	11	250	3					

STFP 91°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



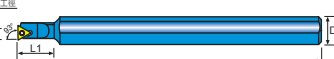
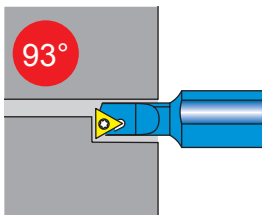
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°				
鋼 Steel	S10K-STFPR/L11-12	●	●	12	10	6	125	7	TP □□ 1103 □□	CS30	T-10	
	S12M-STFPR/L11-14	●	●	14	12	7	150	6				
	S16Q-STFPR/L11-18	●	●	18	16	9	180	4				
	S20R-STFPR/L11-22	●	●	22	20	11	200	4				

STUP 93°

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	L	L1	H				
鋼 Steel	S1609J-STUPR/L08-10	●	●	10	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	S1610K-STUPR/L11-12	●	●	12	16	120	15	15	TP □□ 1103 □□	CS30	T-10	
合金鋼 Alloy Tool Steel	H1609J-STUPR/L08-10	●		12	16	110	15	15	TP □□ 0802 □□	CS22	T-7	
	H1610K-STUPR/L11-12	●		12	16	120	15	15	TP □□ 1103 □□	CS30	T-10	

刀片資料

TB □□ 0601 □□ ▶ 參考 AE 頁

TP □□ 0802 □□ / TP □□ 0902 □□ / TP □□ 1103 □□ ▶ 參考 Y 頁

Insert Detail

TB □□ 0601 □□ ▶ Ref. Page-AE

TP □□ 0802 □□ / TP □□ 0902 □□ / TP □□ 1103 □□ ▶ Ref. Page-Y

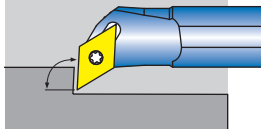


刀片
內徑加工

BORING BAR SERIES

SDUC 93°

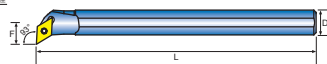
93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

										零件 Parts			
Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price	
		R	L		φ B	D	F	L					K°
鋼 Steel	S10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8		
	S12M-SDUCR/L07	●	●	16	12	9	150	8					
	S16Q-SDUCR/L07	●	●	20	16	11	180	6					
	S16Q-SDUCR/L11	●	●	20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15		
	S20R-SDUCR/L11	●	●	25	20	13	200	8					
	S25R-SDUCR/L11	●	●	32	25	17	200	4					
	S32S-SDUCR/L11	●	●	39	32	20	250	4					
	S40T-SDUCR/L11	●	●	28	40	24	300	2					
鋼 (能加工不銹鋼) Steel (with oil hole)	A10K-SDUCR/L07	●		13	10	7	125	10	DC □□ 0702 □□	CS25	T-8		
	A12M-SDUCR/L07	●	●	16	12	9	150	8					
	A16Q-SDUCR/L07	●		20	16	11	180	6					
	A16Q-SDUCR/L11	●		25	20	13	180	6	DC □□ 11T3 □□	CS35	T-15		
	A20R-SDUCR/L11	●		32	25	17	200	8					
合金鋼 Alloy tool Steel	H10K-SDUCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8		
	H12M-SDUCR/L07	●	●	16	12	9	150	8					
	H16Q-SDUCR/L07	●	●	20	16	11	180	6					
	H16Q-SDUCR/L11	●		20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15		
	H20R-SDUCR/L11	●		25	20	13	200	8					
	H25R-SDUCR/L11	●		32	25	17	200	4					
	H32S-SDUCR/L11	●		39	32	20	250	4					
	H40T-SDUCR/L11	●		28	40	24	300	2					
硬質合金 Carbide	C10M-SDUCR/L07	●	●	13	10	7	150	10	DC □□ 0702 □□	CS25	T-8		
	C12Q-SDUCR/L07	●	●	16	12	9	180	8					
	C16R-SDUCR/L07	●	●	20	16	11	200	6					
	C20S-SDUCR/L11	●		25	20	13	250	8	DC □□ 11T3 □□	CS35	T-15		
	C25T-SDUCR/L11			32	25	17	300	4					

90

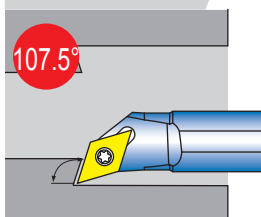
刀片資料

DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ 參考 AA 頁

Insert Detail

DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ Ref. Page-AA

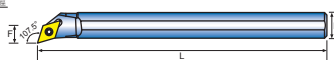
SDQC 107.5°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

BORING BAR SERIES

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8	
	S12M-SDQCR/L07	●	●	16	12	9	150	8				
	S16Q-SDQCR/L07	●	●	20	16	11	180	6				
	S16Q-SDQCR/L11	●	●	20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15	
	S20R-SDQCR/L11	●	●	25	20	13	200	8				
	S25R-SDQCR/L11	●	●	32	25	17	200	4				
	S32S-SDQCR/L11	●	●	39	32	20	250	4				
鋼 (帶孔不銹鋼) Steel (with oil hole)	A10K-SDQCR/L07	●		13	10	7	125	10	DC □□ 0702 □□	CS25	T-8	
	A12M-SDQCR/L07	●		16	12	9	150	8				
	A16Q-SDQCR/L07	●		20	16	11	180	6				
合金鋼 Alloy Tool Steel	H10K-SDQCR/L07	●	●	13	10	7	125	10	DC □□ 0702 □□	CS25	T-8	
	H12M-SDQCR/L07	●	●	16	12	9	150	8				
	H16Q-SDQCR/L07	●	●	20	16	11	180	6				
	H16Q-SDQCR/L11	●		20	16	11	180	6	DC □□ 11T3 □□	CS35	T-15	
	H20R-SDQCR/L11	●		25	20	13	200	8				
	H25R-SDQCR/L11	●		32	25	17	200	4				
碳化鈷 Carbide	C10M-SDQCR/L07	●	●	13	10	7	150	10	DC □□ 0702 □□	CS25	T-8	
	C12Q-SDQCR/L07	●	●	16	12	9	180	8				
	C16R-SDQCR/L07	●	●	20	16	11	200	6				
	C16R-SDQCR/L11	●	●	20	16	11	200	6	DC □□ 11T3 □□	CS35	T-15	
	C20S-SDQCR/L11	●		25	20	13	250	8				
	C25T-SDQCR/L11			32	25	17	300	4				

S

刀片資料
DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ 參考 AA 頁
Insert Detail
DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ Ref. Page-AA

91



刀片
內徑加工

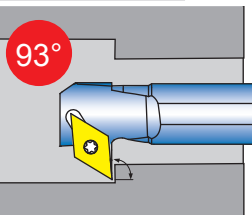
BORING BAR SERIES

SDZC 93°

內徑車刀架

Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

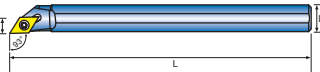
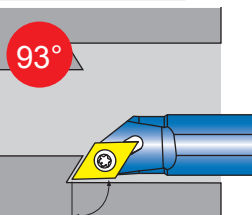
										零件 Parts			價格 Price
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert 	螺絲 Screw 	旗型板手 Wrench 		
		R	L		φ B	D	F	L				K°	
圖 Steel	S10K-SDZCR/L07	●	●	15	10	8.5	125	12	DC □□ 0702 □□	CS25	T-8		
	S12M-SDZCR/L07	●	●	17	12	10.5	150	9					
	S16Q-SDZCR/L07	●	●	21	16	12.5	180	8					
	S20R-SDZCR/L11	●	●	26	20	15.5	200	8	DC □□ 11T3 □□	CS35	T-15		
	S25R-SDZCR/L11	●	●	33	25	18	200	6					
	S32S-SDZCR/L11	●	●	38	32	20.5	250	4					
	S40T-SDZCR/L11	●	●	41	40	20.5	300	4					

SDJC 93°

內徑車刀架

Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



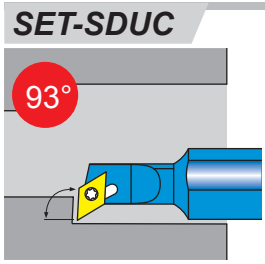
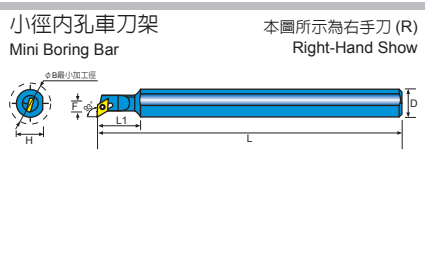
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

										零件 Parts			價格 Price
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench		
		R	L	φB	D	F	L	K°					
鋼 Steel	S08K-SDJCR/L07	●	●	10	8	5	125	10	DC □□ 0702 □□	CS25	T-8		
	S10K-SDJCR/L07	●	●	12	10	6	125	10					
	S12M-SDJCR/L07	●	●	14	12	7	150	8					
	S16Q-SDJCR/L07	●	●	19	16	9	180	6					
	S16Q-SDJCR/L11	●	●	19	16	10	180	6	DC □□ 11T3 □□	CS35	T-15		
	S20R-SDJCR/L11	●	●	24	20	12	200	8					
	S25R-SDJCR/L11	●	●	30	25	15	200	4					
合金鋼 Alloy Tool Steel	H08K-SDJCR/L07	●		10	8	5	125	10	DC □□ 0702 □□	CS25	T-8		
	H10K-SDJCR/L07	●		12	10	6	125	10					
	H12M-SDJCR/L07	●		14	12	7	150	8					
	H16Q-SDJCR/L07	●		19	16	9	180	6					
	H16Q-SDJCR/L11	●		19	16	9	180	6	DC □□ 11T3 □□	CS35	T-15		
	H20R-SDJCR/L11	●		24	20	10.5	200	8					
	H25R-SDJCR/L11	●		30	25	13.5	200	4					

SET-SDUC

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

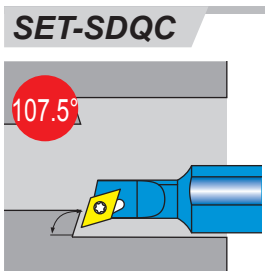
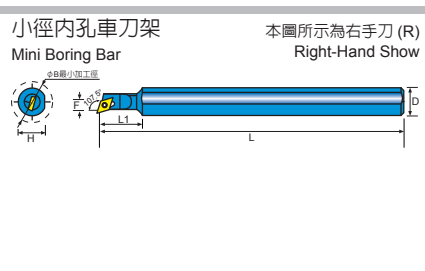

套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 材質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	d	L	L1	F				
鋼 (能加工水孔) Steel (with oil hole)	A0810J-SDUCR/L07	●	●	12.5	10	8	110	22	5	DC □□ 0702	CS25	T-8	
	A1012K-SDUCR/L07	●	●	15.5	12	10	125	28	5				
	A1216M-SDUCR/L07	●	●	19.5	16	12	150	36	5				
	A1016SET-SDUCR/L	●	●	A0810J-SDUCR07X1, A1012K-SDUCR07X1, A1216M-SDUCR07X1 CS25X6, T-8X1									

SET-SDQC

小徑內孔車刀架
Mini Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

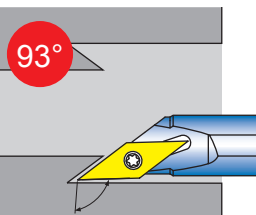




套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	d	L	L1	F				
鋼 (能加工水孔) Steel (with oil hole)	A0810J-SDQCR/L07	●	●	14	10	8	110	22	7	DC□□ 0702	CS25	T-8	
	A1012K-SDQCR/L07	●	●	18	12	10	125	28	9				
	A1216M-SDQCR/L07	●	●	22	16	12	150	36	11				
	A1016SET-SDQCR/L	●	●	A0810J-SDQCR07X1, A1012K-SDQCR07X1, A1216M-SDQCR07X1 CS25X6, T-8X1									

刀片資料
DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ 參考 AA 頁
Insert Detail
DC □□ 0702 □□ / DC □□ 11T3 □□ ▶ Ref. Page-AA

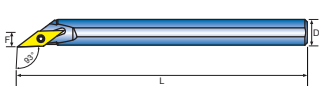
SVJC 93°



內徑車刀架
Boring Bar



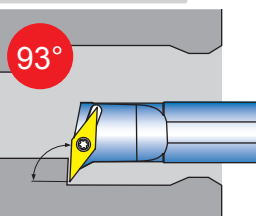
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°				
鋼 Steel	S10K-SVJCR/L11	●	●	12	10	6	125	10	VC □□ 1103 □□	CS25	T-8	
	S12M-SVJCR/L11	●	●	14	12	7	150	10				
	S16Q-SVJCR/L11	●	●	18	16	9	180	7				
	S20R-SVJCR/L11	●	●	25	20	9	180	7				
	S16Q-SVJCR/L16	●	●	18	16	9	180	7	VC □□ 1604 □□	CS35	T-15	
	S20R-SVJCR/L16	●	●	25	20	9	200	7				
	S25R-SVJCR/L16	●	●	32	25	11	200	7				
	S32S-SVJCR/L16	●	●	40	32	14	250	5				
合金鋼 Alloy Tool Steel	S40T-SVJCR/L16	●	●	47	40	23.5	300	8	VC □□ 1103 □□	CS25	T-8	
	H10K-SVJCR/L11	●	●	12	10	6	125	10				
	H12M-SVJCR/L11	●	●	14	12	7	150	10				
	H16Q-SVJCR/L11	●	●	18	16	9	180	7				
	H20R-SVJCR/L11	●	●	18	20	10.5	200	7	VC □□ 1604 □□	CS35	T-15	
	H16Q-SVJCR/L16	●	●	18	16	9	180	7				
	H20R-SVJCR/L16	●	●	25	20	10.5	200	7				
	H25R-SVJCR/L16	●	●	32	25	13.5	200	7				

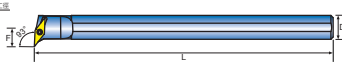
SVUC 93°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



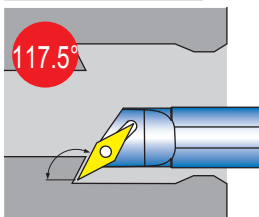
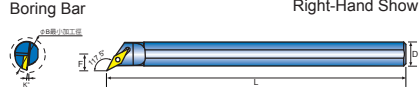
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°				
鋼 Steel	S16Q-SVUCR/L11	●	●	22	16	11	180	7	VC □□ 1103 □□	CS25	T-8	
	S20R-SVUCR/L11	●	●	27	20	13	200	7				
	S25R-SVUCR/L11	●	●	33	25	17	200	5				
	S25R-SVUCR/L16	●	●	33	25	17	200	5	VC □□ 1604 □□	CS35	T-15	
	S32S-SVUCR/L16	●	●	44	32	22	250	10				
	S40T-SVUCR/L16	●	●	54	40	27	300	8				

SVQC 117.5°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

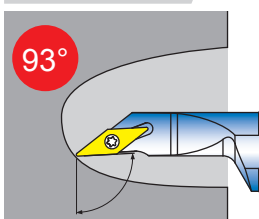
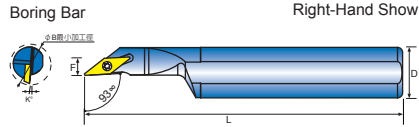

套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S16Q-SVQCR/L11	●	●	20	16	11	180	7	VC □□ 1103 □□	CS25	T-8	
	S20R-SVQCR/L11	●	●	25	20	13	200	7				
	S25R-SVQCR/L11	●	●	32	25	17	200	5				
	S25R-SVQCR/L16	●	●	32	25	17	200	5	VC □□ 1604 □□	CS35	T-15	
	S40T-SVQCR/L16	●	●	54	32	27	250	7				

FSVJC 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show


套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

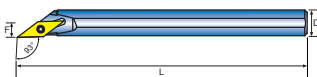
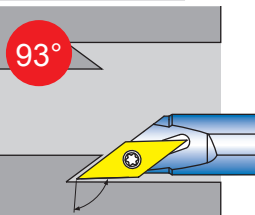
Shank 本柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	L1	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S16K-FSVJCR/L11	●	●	20	16	2	125	36	5	VC □□ 1103 □□	CS25	T-8	
	S20M-FSVJCR/L11	●	●	25	20	2	150	37.5	5				
	S25M-FSVJCR/L11	●	●	30	25	3.5	150	45	5				

刀片資料
VC □□ 1103 □□ / VC □□ 1604 □□ ▶ 參考 AB 頁
Insert Detail
VC □□ 1103 □□ / VC □□ 1604 □□ ▶ Ref. Page-AB

SVJB 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



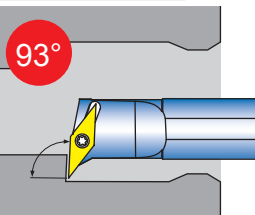
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8	
	S12M-SVJBR/L11	●	●	14	12	7	150	10				
	S16Q-SVJBR/L16	●	●	18	16	9	180	7				
	S20R-SVJBR/L16	●	●	25	20	9	200	7				
	S25R-SVJBR/L16	●	●	32	25	11	200	7	VB □□ 1604 □□	CS35	T-15	
	S32S-SVJBR/L16	●	●	40	32	14	250	5				
	S40T-SVJBR/L16	●	●	57	40	28.5	300	8				
合金鋼 Alloy Tool Steel	H10K-SVJBR/L11	●	●	12	10	6	125	10	VB □□ 1103 □□	CS25	T-8	
	H12M-SVJBR/L11	●	●	14	12	7	150	10				
	H16Q-SVJBR/L11	●	●	18	16	9	180	7				
	H20R-SVJBR/L11	●	●	18	20	10.5	200	7				
	H16Q-SVJBR/L16	●	●	18	16	9	180	7				
	H20R-SVJBR/L16	●	●	25	20	10.5	200	7	VB □□ 1604 □□	CS35	T-15	
	H25R-SVJBR/L16	●	●	32	25	13.5	200	7				

SVUB 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S16Q-SVUBR/L11	●	●	22	16	11	180	7	VB □□ 1103 □□	CS25	T-8	
	S20R-SVUBR/L11	●	●	27	20	13	200	7				
	S25R-SVUBR/L16	●	●	33	25	17	200	5				
	S32S-SVUBR/L16	●	●	44	32	22	250	10	VB □□ 1604 □□	CS35	T-15	
	S40T-SVUBR/L16	●	●	54	40	27	300	8				

刀片資料

VB □□ 1103 □□ / VB □□ 1604 □□ ▶ 參考 AC 頁

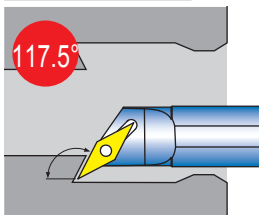
Insert Detail

VB □□ 1103 □□ / VB □□ 1604 □□ ▶ Ref. Page-AC

SVQB 117.5°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show





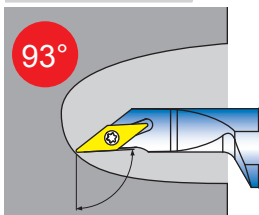
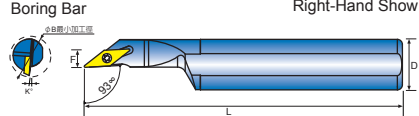
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	K°		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S16Q-SVQBR/L11	●	●	20	16	11	180	7	VB □□ 1103 □□	CS25	T-8	
	S20R-SVQBR/L11	●	●	25	20	13	200	7				
	S25R-SVQBR/L11	●	●	32	25	17	200	5				
	S25R-SVQBR/L16	●	●	32	25	17	200	5	VB □□ 1604 □□	CS35	T-15	
	S40T-SVQBR/L16	●	●	54	40	27	250	7				

FSVJB 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

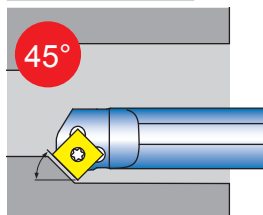




套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L		D	F	L	L ₁		螺絲 Screw	旗型板手 Wrench	
鋼 Steel	S16K-FSVJBR/L11	●	●	20	16	2	125	36	5	VB □□ 1103 □□	CS25	T-8
	S20M-FSVJBR/L11	●	●	25	20	2	150	37.5	5			
	S25M-FSVJBR/L11	●	●	30	25	3.5	150	45	5			

刀片資料
VB □□ 1103 □□ / VB □□ 1604 □□ ▶ 參考 AC 頁
Insert Detail
VB □□ 1103 □□ / VB □□ 1604 □□ ▶ Ref. Page-AC

SSSC 45°



內徑車刀架

Boring Bar



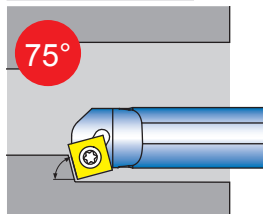
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S12M-SSSCR/L09	●	●	16	12	8.5	150	12	SC □ □ 09T3 □ □	CS35	T-15	
	S16Q-SSSCR/L09	●	●	22	16	11.5	180	10				
	S20R-SSSCR/L09	●	●	26	20	13.5	200	8				
	S25R-SSSCR/L09	●	●	31	25	16	200	6				

SSKC 75°



內徑車刀架

Boring Bar



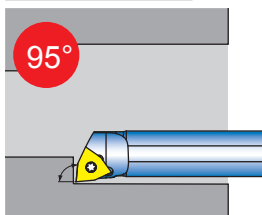
本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts		價格 Price
		R	L	φ B	D	F	L	K°		螺絲 Screw	旗型扳手 Wrench	
鋼 Steel	S12M-SSKCR/L09	●	●	16	12	8.5	150	12	SC □ □ 09T3 □ □	CS35	T-15	
	S16N-SSKCR/L09	●	●	20	16	10.5	160	10				
	S16Q-SSKCR/L09	●	●	20	16	10.5	180	10				
	S20R-SSKCR/L09	●	●	24	20	12.5	200	8				
	S25R-SSKCR/L09	●	●	31	25	17	200	6				

SWLC 95°



内徑車刀架 Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

BORING BAR SERIES

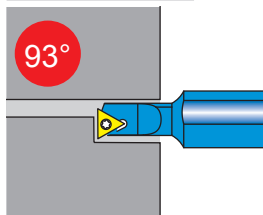
Shank 杆頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	φ B	D	F	L	K°				
鋼 Steel	S08K-SWLCR/L03-10	●	●	10	8	5	125	12	WC □□ 0302 □□	CS25	T-8	
	S10K-SWLCR/L03-12	●	●	12	10	6	125	10				
	S08K-SWLCR/L04-10	●	●	10	8	5	125	12	WC □□ 0402 □□	CS25	T-8	
	S12M-SWLCR/L04-14	●	●	14	12	7	150	10				
	S16Q-SWLCR/L04-18	●	●	18	16	9	180	8				
	S20R-SWLCR/L05-22	●	●	22	20	11	200	5	WC □□ 0503 □□	CS30	T-10	

S

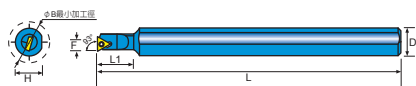
刀片資料
WC □□ 0302 □□ / WC □□ 0402 □□ / WC □□ 0503 □□ ▶ 參考 AH 頁
Insert Detail
WC □□ 0302 □□ / WC □□ 0402 □□ / WC □□ 0503 □□ ▶ Ref. Page-AH

99

STUB 93°



小徑內徑車刀架
Mini Boring Bar

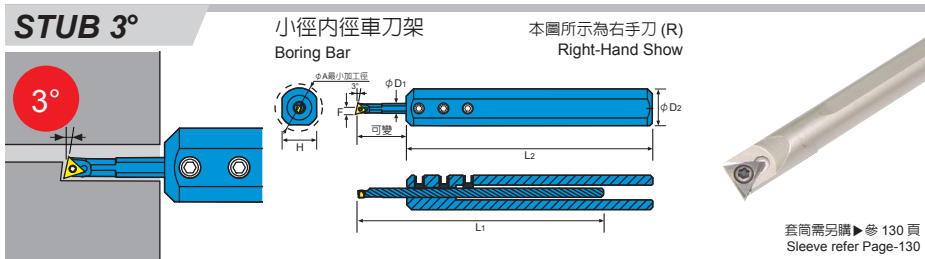


本圖所示為右手刀 (R)
Right-Hand Show



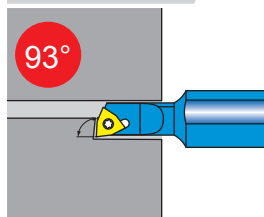
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

										零件 Parts			價格 Price
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型扳手 Wrench		
		R	L		φ B	D	L	L1				H	
													
鋼 Steel	S1606J-STUBR/L06-07	●		7	16	110	15	15	TB□□ 0601	CS20	T-6		
	S1607J-STUBR/L06-08	●		8	16	110	15	15					
	S1608J-STUBR/L06-09	●		9	16	110	15	15					
	S1609J-STUBR/L06-10	●		10	16	110	15	15					
合金鋼 Alloy / Tool Steel	H1606J-STUBR/L06-07	●		7	16	110	15	15	TB□□ 0601	CS20	T-6		
	H1607J-STUBR/L06-08	●		8	16	110	15	15					
	H1608J-STUBR/L06-09	●		9	16	110	15	15					
	H1609J-STUBR/L06-10	●		10	16	110	15	15					

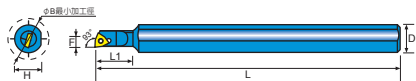


材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	零件 Parts		價格 Price
		R	L	φA	φD1	H	L1	L2	F	φD2		螺絲 Screw	旗型扳手 Wrench	
碳鋼 Carbide	C06J-STUBR/L06-07	●	●	7	6	15	110	100	3.5	16	TB □ □ 0601	CS20	T-6	

SWUB 93°



小徑內孔車刀架
Mini Boring Bar



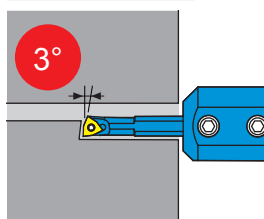
本圖所示為右手刀 (R)
Right-Hand Show



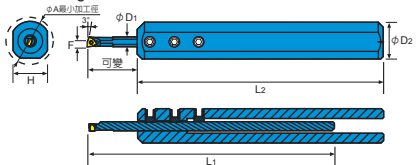
套筒可另購 ▶ 參 130~132
Sleeve refer Page-130~132

本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	螺絲 Screw	旗型板手 Wrench	價格 Price
		R	L	B	D	L	L1	H				
鋼 Steel	S1005J-SWUBR/L06-06	●		6	10	110	15	9	WB □□ 0601	CS20	T-6	
	S1006J-SWUBR/L06-07	●		7	10	110	15	9				
	S06J-SWUBR/L06-08	●		8	6	110	12	5				
	S1205J-SWUBR/L06-06	●		6	12	110	15	11				
	S1605J-SWUBR/L06-06	●		6	16	110	15	15				
	S1606J-SWUBR/L06-07	●		7	16	110	15	15				
	S1607J-SWUBR/L06-08	●		8	16	110	15	15				
	S1608J-SWUBR/L06-09	●		9	16	110	15	15				

SWUB 3°



小徑內孔車刀架
Mini Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



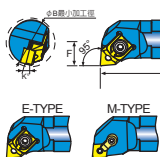
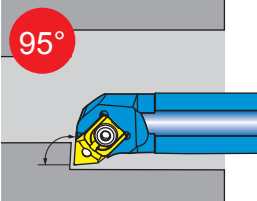
套筒需另購 ▶ 參 130 頁
Sleeve refer Page-130

												零件 Parts		價格 Price
本圖 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.		寸法 Dimension (mm)					刀片 Insert	螺絲 Screw	旗型板手 Wrench	
		R	L	φ A	φ D ₁	H	L ₁	L ₂	F	φ D ₂				
圖 Carbide	C05H-SWUBR/L06-06	●		6	5	15	100	100	3	16	WB □□ 0601	CS20	T-6	
	C06J-SWUBR/L06-07	●		7	6	15	110	100	3.5	16				
	C0807K-SWUBR/L06-08	●		8	7	15	125	100	4	16				

ECLN 95°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



BORING BAR SERIES

Shank 本頭		產品型號 Model No		在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts							價格 Price	
							R	L	φ B	D		F	L	K°						
鋼 Steel	S32S-ECLNR/L12	●	●	40	32	22	250	14	CN  1204 	SMC -432	LW-4B	CN 12-2	CS80	C-6	LW030 LW040					
	S32U-ECLNR/L12	●	●	40	32	22	350	14												
	S40T-ECLNR/L12	●	●	50	40	27	300	12												
	S40W-ECLNR/L12	●	●	50	40	27	450	12												
	S50U-ECLNR/L12	●	●	63	50	35	350	12												
	S50Y-ECLNR/L12	●	●	63	50	35	500	12												
	S60V-ECLNR/L12	●	●	72	60	36	400	10												
	S60X-ECLNR/L12	●	●	72	60	36	600	10												
	S63Y-ECLNR/L12	●	●	76	63	38	500	10												

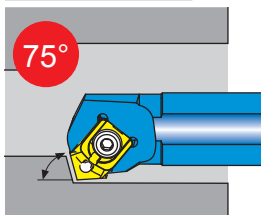
Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°						
Steel 鋼	S16Q-MCLNR/L09	●	●	22	16	11	180	17	CN □□ 0903 □□	-	LCS -509	CP50-21	CS70-20	LW020 LW025		
	S20R-MCLNR/L09	●	●	25	20	13	200	17								
	S20R-MCLNR/L12	●	●	25	20	13	200	17	-	LCS -511	CP50-21	CS70-20	LW025			
	S25R-MCLNR/L12	●	●	32	25	17	200	14			CP50-22	CS70-21	LW025 LW030			
	S32S-MCLNR/L12	●	●	40	32	22	250	14	CN □□ 1204 □□	SMC -432	LCS -617	CP50-22	CS70-22	LW030		
	S40T-MCLNR/L12	●	●	50	40	27	300	12								
	S50U-MCLNR/L12	●	●	63	50	35	350	12								
		●	●													

◆ 推薦優先選用 E-Type。

◆ Recommend you to choose our patent products E-TYPE.

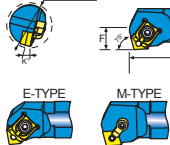
刀片資料
CN □□ 1204 □□ ▶ 參考 Q 頁
Insert Detail
CN □□ 1204 □□ ▶ Ref.Page-Q

ECKN 75°



內徑車刀架
Boring Bar

全B最小加工徑



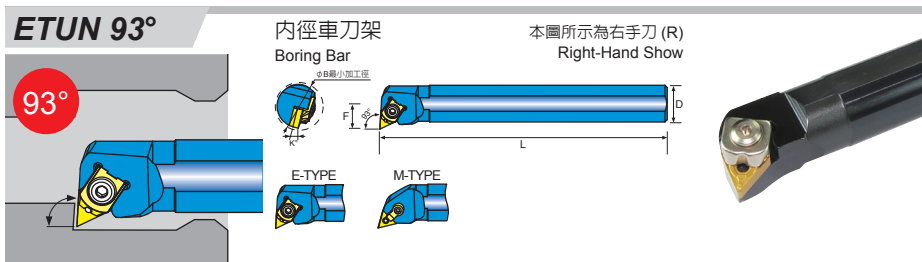
本圖所示為右手刀 (R)
Right-Hand Show



Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts							價格 Price
		R	L	φ B	D	F	L	K°									
Steel 鋼	S32S-ECKNR/L12	●	●	40	32	22	250	14	CN □□ 1204 □□	SMC -432	LW-4B	CN 12-4	CS80	C-6	LW030 LW040		
	S40T-ECKNR/L12	●	●	50	40	27	300	12									
	S50U-ECKNR/L12	●	●	63	50	35	350	12									

										零件 Parts					
Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	價格 Price
		R	L		B	D	F	L							
Steel 鋼	S20R-MCKNR/L12	●	●	25	20	18	200	17	CN □□ 1204 □□	-	LCS -511	CP50-21	CS70-20	LW025	
	S25R-MCKNR/L12	●	●	32	25	17	200	14							
	S32S-MCKNR/L12	●	●	40	32	22	250	12				CP50-22	CS70-21	LW025 LW030	
	S40T-MCKNR/L12	●	●	50	40	27	300	12							
	S50U-MCKNR/L12	●	●	63	50	35	350	12		SMC -432	LCS -617				

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

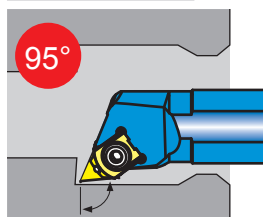


Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°								
Steel 鋼	S25R-ETUNR/L16	●	●	32	25	17	200	12	TN □ □ 1604 □ □	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
	S25T-ETUNR/L16	●	●	32	25	17	300	12								
	S32S-ETUNR/L16	●	●	40	32	22	250	10			LT-4					
	S32U-ETUNR/L16	●	●	40	32	22	350	10								
	S40T-ETUNR/L16	●	●	50	40	27	300	10								
	S40W-ETUNR/L16	●	●	50	40	27	450	10								
	S50U-ETUNR/L16	●	●	63	50	35	350	8		SMT -322		TN 16-3	CS80	C-6	LW025 LW040	
	S50Y-ETUNR/L16	●	●	63	50	35	500	8			LT-3					
	S60V-ETUNR/L16	●	●	72	60	36	400	10								
	S60X-ETUNR/L16	●	●	72	60	36	600	10								
S63Y-ETUNR/L16	●	●	76	63	38	500	10									

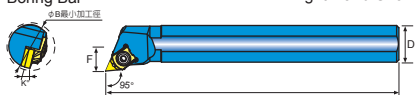
									零件 Parts						價格 Price
刀頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench	
		R	L		B	D	F	L							
鋼 Steel	S16Q-MTUNR/L16A	●	●	22	16	11	180	17	TN□□ 1604□□	-	LCS-510	CP50-21	CS70-20	LW020 LW025	
	S20R-MTUNR/L16A	●	●	25	20	13	200	17				CP50-22	CS70-21	LW020 LW030	
	S25R-MTUNR/L16A	●	●	32	25	17	200	12		SMT-322	LCS-513	CS70-21			
	S32S-MTUNR/L16A	●	●	40	32	22	250	10				CS70-22			
	S40T-MTUNR/L16A	●	●	50	40	27	300	10							
	S50U-MTUNR/L16A	●	●	63	50	35	350	8							

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

ETLN 95°



內徑車刀架
Boring Bar

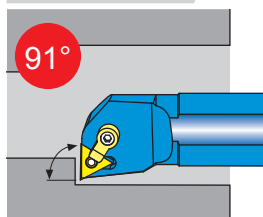


本圖所示為右手刀 (R)
Right-Hand Show

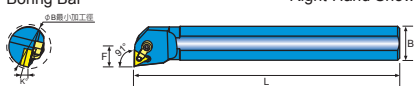


Shank 刀柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	價格 Price
		R	L		D	F	L	K°								
鋼 Steel	S20R-ETLNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
	S25R-ETLNR/L16	●	●	32	25	17	200	12								

MTFN 91°



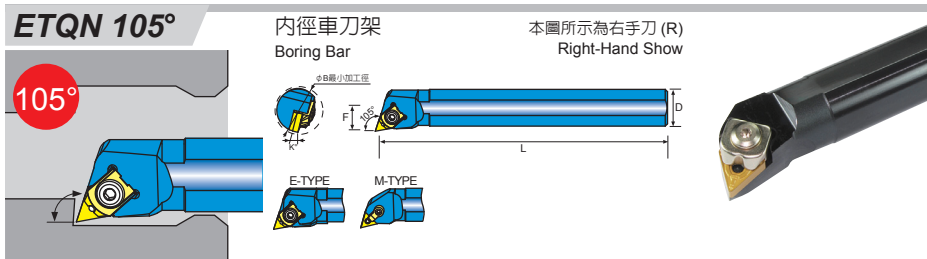
內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show



Shank 刀柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	價格 Price
		R	L		D	F	L	K°							
鋼 Steel	S20R-MTFNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025	
	S25R-MTFNR/L16	●	●	32	25	17	200	12				CP50-22	CS70-21		
	S32S-MTFNR/L16	●	●	40	32	22	250	10		SMT -322	LCS -513		CS70-21	LW020 LW030	
	S40T-MTFNR/L16	●	●	50	40	27	300	10				CP50-22			
	S50U-MTFNR/L16	●	●	63	50	35	350	8					CS70-22		



BORING BAR SERIES

Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C扣環 Clasp	L型板手 Wrench	
Steel	S20R-ETQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LT-2	TN 16-2	CS 60E	C-5	LW025 LW030	
	S25R-ETQNR/L16	●	●	32	25	17	200	12								
	S32S-ETQNR/L16	●	●	40	32	22	250	10			LT-4					
	S40T-ETQNR/L16	●	●	50	40	27	300	10		SMT -322	LT-3	TN 16-3	CS80	C-6	LW025 LW040	
	S50U-ETQNR/L16	●	●	63	50	35	350	8								

										零件 Parts					
Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	價格 Price
		R	L		B	D	F	L							
Steel 鋼	S20R-MTQNR/L16	●	●	25	20	13	200	17	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025	
	S25R-MTQNR/L16	●	●	32	25	17	200	12				CP50-22	CS70-21		
	S32S-MTQNR/L16	●	●	40	32	22	250	10		SMT -322	LCS -513	CP50-22	CS70-22	LW020 LW030	
	S40T-MTQNR/L16	●	●	50	40	27	300	10							
	S50U-MTQNR/L16	●	●	63	50	35	350	8							

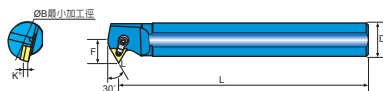
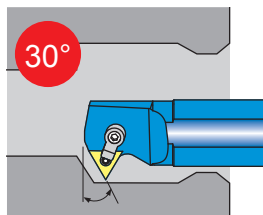
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

E

MTWN 30°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



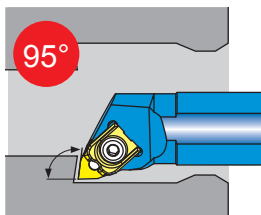
Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	價格 Price
		R	L	B	D	F	L	K°							
鋼 Steel	S16Q-MTWN/L16	●	●	21	16	11	150	20	TN □□ 1604 □□	-	LCS -510	CP50-21	CS70-20	LW025 LW020	
	S20R-MTWN/L16	●	●	27	20	14	200	17							
	S25R-MTWN/L16	●	●	32	25	17	200	12							
	S32S-MTWN/L16	●	●	39	32	20	250	17		SMT -322	LCS -513	CP50-22	CS70-21	LW020 LW030	
	S40T-MTWN/L16	●	●	50	40	24	300	15							
	S50U-MTWN/L16	●	●	57	50	29	350	12							

EWLN 95°

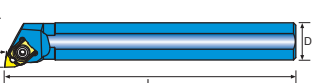
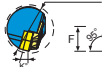
內徑車刀架

Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



3/8 英寸小徑



BORING BAR SERIES

Shank 本柄	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts							價格 Price
		R	L		φ B	D	F	L	K°								
Steel 鋼	S20R-EWLN/R/L06	●	●	25	20	13	200	17	WN □□ 0604 □□	-	LT-2	WN 06-2	CS 60E	C-5	LW025 LW030		
	S25R-EWLN/R/L06	●	●	32	25	17	200	14									
	S25R-EWLN/R/L08	●	●	32	25	17	200	14		-	LW-3	WN 08-3					
	S25T-EWLN/R/L08	●	●	32	25	17	300	14									
	S32S-EWLN/R/L08	●	●	40	32	22	250	14	WN □□ 0804 □□	SMW -422	LW-4B	WN 08-4	CS80	C-6	LW030 LW040		
	S32U-EWLN/R/L08	●	●	40	32	22	350	14									
	S40T-EWLN/R/L08	●	●	50	40	27	300	12									
	S40W-EWLN/R/L08	●	●	50	40	27	450	12									
	S50U-EWLN/R/L08	●	●	63	50	35	350	12									
	S50Y-EWLN/R/L08	●	●	63	50	35	500	12									

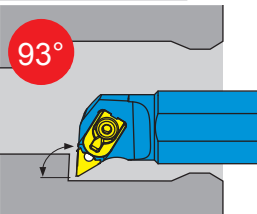
									零件 Parts						價格 Price		
Shank 本柄	產品型號 Model No	在庫 Stock	加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench				
		R	L	B	D	F	L	K°									
鋼 Steel	S16Q-MWLN/R/L06	●	●	22	16	11	180	20	WN □□ 0604 □□	-	LCS -510	CP50-21	CS70-20	LW020 LW025			
	S20R-MWLN/R/L08	●	●	25	20	13	200	17	WN □□ 0804 □□	-	LCS -511	CP50-21	CS70-20	LW025			
	S25R-MWLN/R/L08	●	●	32	25	17	200	14			CP50-22	CS70-21	LW025 LW030				
	S32S-MWLN/R/L08	●	●	40	32	22	250	14			SMW -422	LCS -617	CP50-22	CS70-21	LW030		
	S40T-MWLN/R/L08	●	●	50	40	27	300	12									
	S50U-MWLN/R/L08	●	●	63	50	35	350	12									

◆ 推薦優先選用 E-Type。

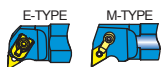
◆ Recommend you to choose our patent products E-TYPE.

刀片資料
WN □□ 0604 □□ / WN □□ 0804 □□ ▶ 參考 T 頁
Insert Detail
WN □□ 0604 □□ / WN □□ 0804 □□ ▶ Ref. Page-T

EDUN 93°



內徑車刀架
Boring Bar



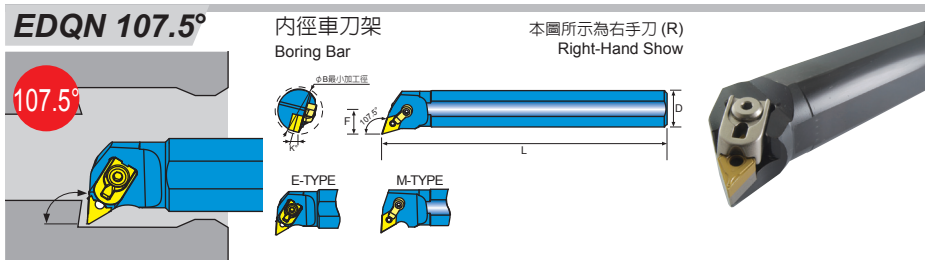
本圖所示為右手刀 (R)
Right-Hand Show



Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
鋼 Steel	S40T-EDUNR/L15	●	●	50	40	27	300	10	DN□□ 1504□□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDUNR/L15	●	●	63	50	35	350	10	DN□□ 1506□□	SMD -466	LW-4	DN15	CS80	C-6		
	S40T-EDUNR/L15A	●	●	50	40	27	300	10	DN□□ 1506□□	SMD -466	LW-4	DN15	CS80	C-6		
	S50U-EDUNR/L15A	●	●	63	50	35	350	10	DN□□ 1506□□	SMD -466	LW-4	DN15	CS80	C-6		

Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		B	D	F	L		K°	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	
Steel 鋼	S25R-MDUNR/L15	●	●	32	25	17	200	12	DN □□ 1504 □□	-	LCS-511	CP50-22	CS70-21	LW025 LW030		
	S32S-MDUNR/L15	●	●	40	32	22	250	10		SMD -463		LCS-619	CP50-24	CS70-22	LW030	
	S40T-MDUNR/L15	●	●	50	40	27	300	10								
	S50U-MDUNR/L15	●	●	63	50	35	350	10								

- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN□□1504 and DN□□1506 inserts can be use the same tool body.



Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L		D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
鋼 Steel	S40T-EDQNR/L15	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDQNR/L15	●	●	63	50	35	350	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		
	S40T-EDQNR/L15A	●	●	50	40	27	300	10	DN □□ 1504 □□	SMD -463	LD-1	DN15	CS80	C-6	LW030 LW040	
	S50U-EDQNR/L15A	●	●	63	50	35	350	10	DN □□ 1506 □□	SMD -466	LW-4	DN15	CS80	C-6		

										零件 Parts						價格 Price
Shank 本體	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench		
		R	L		B	D	F	L							K°	
Steel 鋼	S25R-MDQNR/L15	●	●	32	25	17	200	12	DN □□ 1504 □□	-	LCS-511	CP50-24	CS70-21	LW025 LW030		
	S32S-MDQNR/L15	●	●	40	32	22	250	10		SMD-463	LCS-619			LW030		
	S40T-MDQNR/L15	●	●	50	40	27	300	10								
	S50U-MDQNR/L15	●	●	63	50	35	350	10								

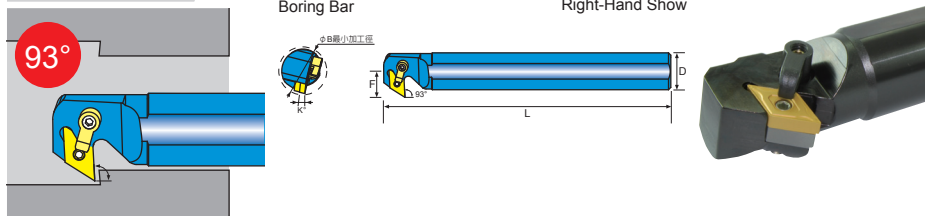
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.
- ◆ 此刀架本體共用
- ◆ DN□□1504 和 DN□□1506 inserts can be use the same tool body.

E

MDZN 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show

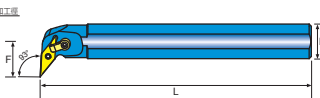
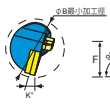
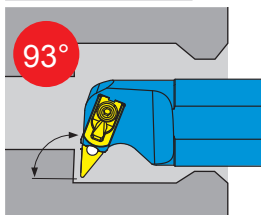


Shank 材質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	價格 Price
		R	L	B	D	F	L	K°							
鋼 Steel	S32S-MDZNR/L15	●	●	40	32	22	250	17	DN □□ 1504 □□	SMD -463	LCS -619	CP50-22	CS70-22	LW030	
	S40T-MDZNR/L15	●	●	50	40	27	300	15							
	S50U-MDZNR/L15	●	●	63	50	35	350	12							

EVUN 93°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



BORING BAR SERIES

Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	
鋼 Steel	S40T-EVUNR/L16	●	●	50	40	26	300	15	VN □□ 1604 □□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVUNR/L16	●	●	63	50	32	350	12								

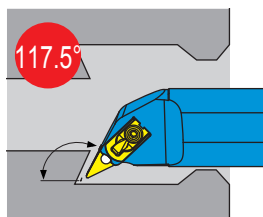
Shank 本頭	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench	價格 Price
		R	L	B	D	F	L	K°							
鋼 Steel	S25R-MVUNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-22	CS70-21 CS70-22	LW020 LW030	
	S32S-MVUNR/L16	●	●	42	32	22	250	17							
	S40T-MVUNR/L16	●	●	50	40	26	300	15							
	S50U-MVUNR/L16	●	●	63	50	32	350	12							

◆ 推薦優先選用 E-Type。

◆ Recommend you to choose our patent products E-TYPE.

E

EVQN 117.5°



內徑車刀架
Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

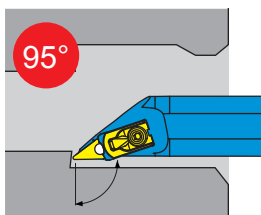


Shank 材質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	螺絲 Screw	C 扣環 Clasp	L 型板手 Wrench	價格 Price
		R	L		D	F	L	K°								
Steel	S40T-EVQNR/L16	●	●	50	40	26	300	15	VN □ □ 1604 □ □	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVQNR/L16	●	●	63	50	32	350	12								

Shank 材質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price	
		R	L	B	D	F	L	K°		墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench		
Steel	S25R-MVQNR/L16	●	●	32	25	20	200	12	VN□□ 1604□□	SMV -322	LCS -513	CP50-22	CS70-21	LW020 LW030		
	S32S-MVQNR/L16	●	●	42	32	22	250	17								
	S40T-MVQNR/L16	●	●	50	40	26	300	15				CP50-22	CS70-22			
	S50U-MVQNR/L16	●	●	63	50	32	350	12								

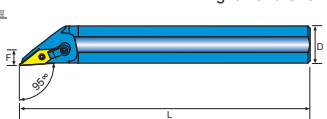
- ◆ 推薦優先選用 E-Type。
- ◆ Recommend you to choose our patent products E-TYPE.

EVLN 95°



內徑車刀架

Boring Bar



本圖所示為右手刀 (R)
Right-Hand Show

Shank 本質	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts						價格 Price
		R	L	φ B	D	F	L	K°								
Steel 鋼	S40T-EVLNR/L16	●	●	50	40	26	300	15	VN□□ 1604□□	SMV -322	LT-3	VN16	CS 60E	C-5	LW025 LW030	
	S50U-EVLNR/L16	●	●	63	50	32	350	12								

										零件 Parts						價格 Price
刀頭 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L 型板手 Wrench		
		R	L	B	D	F	L	K°								
鋼 Steel	S25R-MVLNR/L16	●	●	36	25	20	200	12	VN □□ 1604 □□	SMV -322	LCS -513	CP50-24	CS70-21	LW020 LW030		
	S32S-MVLNR/L16	●	●	42	32	22	250	17								
	S40T-MVLNR/L16	●	●	50	40	26	300	15								
	S50U-MVLNR/L16	●	●	63	50	32	350	12								

◆ 推薦優先選用 E-Type。

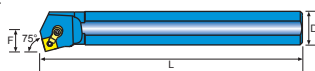
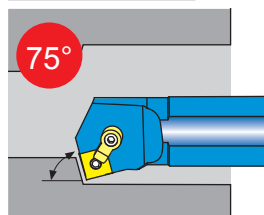
◆ Recommend you to choose our patent products E-TYPE.

E

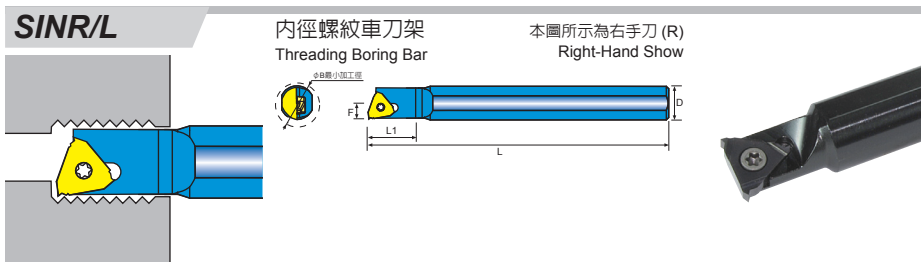
MSKN 75°

內徑車刀架
Boring Bar

本圖所示為右手刀 (R)
Right-Hand Show



材質 Shank	產品型號 Model No	在庫 Stock		加工徑 Min. Bore Dia.	寸法 Dimension (mm)				刀片 Insert	零件 Parts					價格 Price
		R	L	B	D	F	L	K°							
鋼 Steel	S20R-MSKNR/L12	●	●	25	20	13	200	17	SN □□ 1204 □□	-	LCS -511	CP50-21	CS70-20	LW025	
	S25R-MSKNR/L12	●	●	32	25	17	200	14				CP50-22	CS70-21	LW025 LW030	
	S32S-MSKNR/L12	●	●	40	32	22	250	14		SMS -432	LCS -617				
	S40T-MSKNR/L12	●	●	50	40	27	300	12				CP50-22	CS70-21	LW030	
	S50U-MSKNR/L12	●	●	63	50	35	350	12							



BORING BAR SERIES

		零件 Parts														價格 Price
尺碼 Shank	產品型號 Model No	在庫 Stock	寸法 Dimension (mm)					刀片 Insert	墊片 Shim	墊片 Shim	螺絲 Screw	螺絲 Screw	旗型板手 Wrench	L型板手 Wrench		
			R	L	D	L	L1	B								
鋼 Steel	SNR0005H-06	●	12	100	10	6.4	06IR	-	-	CS20	-	T-6	T-10	-		
	SNR0008K-08	●	16	125	15	9	08IR	-	-	CS22	-	T-7				
	SINR/L-1012-11	●●	12	150	25	10	11IR/ER	-	-	CS30	-					
	SINR/L-1210-11	●●	10	150	25	12	11IR/ER									
	SINR/L-1216-11	●●	16	150	25	12	11IR/ER									
	SINR/L-1516-11	●●	16	150	30	15	11IR/ER			CS35						
	SINR/L-1616-16	●●	16	150	20	16	16IR/ER									
	SINR/L-2016-16	●●	16	150	20	20	16IR/ER	AI16	AE16	CS35115	CS6-0306	T-15	LW025			
	SINR/L-2420S-16	●●	20	180	40	24	16IR/ER									
	SINR/L-3025S-16	●●	25	200	40	30	16IR/ER									
	SINR/L-3732S-16	●●	32	250	45	37	16IR/ER									
	SINR/L-3025S-22	●●	25	200	40	30	22IR/ER									
SINR/L-3732S-22	●●	32	250	45	37	22IR/ER	AI22							AE22	CS45115	CS6-0406

◆ IR: 右手刀片 Right hand insert

◆ ER: 左手刀片 Left hand insert

Insert Detail
06IR / 08IR▶Ref.Page-AO
11ER / IR▶Ref.Page-AP
16ER / IR▶Ref.Page-AP

刀片資料
06IR / 08IR▶ 參考 AO 頁
11ER / IR▶ 參考 AP 頁
16ER / IR▶ 參考 AP 頁