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鎢鋼鑽頭 Carbide Drill

| | |
|-------------------------------------|---------|
| 鎢鋼鑽頭識別系統 | L02 |
| Carbide Drill Identification System | |
| 規格圖標指南 | L02 |
| Specification Icons Guide | |
| ME20 | L03-L16 |
| NEW MI20 | L17-L22 |

鎢鋼鑽頭識別系統

Carbide Drill Identification System

M E C 2 0600 S 03 D4



1 材質 Grade

| 記號 Sign | 材質 Grade |
|---------|----------|
| E | E300 |
| G | G300 |
| M | M500 |
| P | P550 |
| W | W500 |

2 尖端角 Point Angle

| 記號 Sign | 尖端角 Point Angle |
|---------|-----------------|
| A | 118° |
| B | 120° |
| C | 130° |
| D | 135° |
| E | 140° |
| F | 142° |
| G | 145° |
| H | 150° |
| I | 180° |

5 加工徑 Processing Shank

| 說明 Explanation |
|-------------------------------------|
| ex : 0220 : 2.2mm 2225 : 22.25mm |

6 刀口型狀 Insert Shape

| 記號 Sign | 用途說明 Directions For Use |
|---------|--|
| S型 | 一般通用 General |
| X型 | 深孔及較硬材用 For Deep Holes And Harder Materials |
| XS型 | 深孔用 For Deep Holes |

7 加工倍數 Processing Multiple

| | |
|-------------------------------------|-------------------|
| 加工深度倍數 Processing Depth Multiple | 02、04、03、05、08 |
| 深孔倍數 Deep Hole Multiple | 10、12、15、20、25、30 |

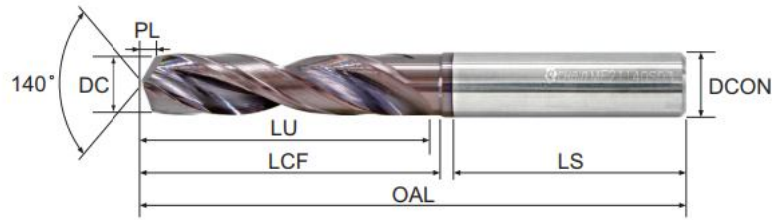
8 其他 Other

| 記號 Sign | 用途說明 Directions For Use |
|---------|---|
| A | 同柄徑(小數點) Decimal Point of Shank (Same Shank) |
| DXX | 特殊柄徑 Special Shank Diameter |
| TXX | 錐度 Taper |
| LXXX | 特殊刃長 Special L.F |

規格圖標指南

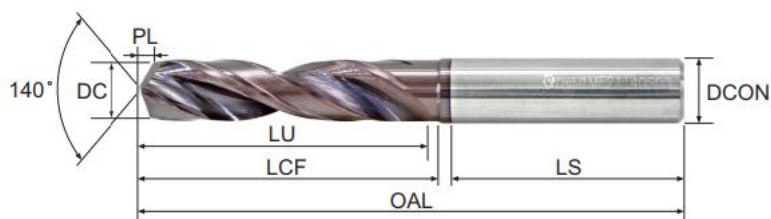
Specification Icon Guide

| 圖標 Icon | 說明 Explanation | 圖標 Icon | 說明 Explanation |
|---|---|---|--|
|  | 超微粒子超硬合金 Micro Grain Carbide |  | 符合DIN6537 規範 Conform To DIN6537 Specifications |
|  | 含鈷量12% Cobalt Content 12% | | |
|  | 可被切削材硬度 < 50° Working Hardness < 50° |  | 刃徑公差 Tolerance Of Diameter |
|  | AlTin 塗層 AlTin Coating |    | 加工深度倍數 Processing Depth Multiple |
|  | 材質 Grade M500 | | |

ME20

 鎢鋼鑽頭
Carbide Drill

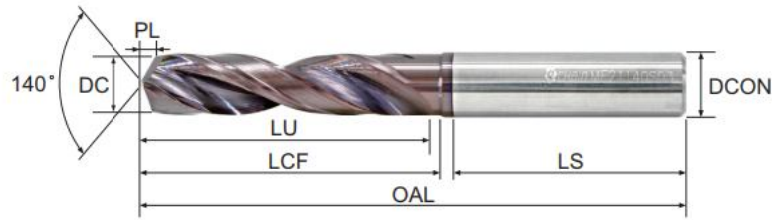

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20200S03 | | 2 | 13 | 0.4 | 4 | 9 | 28 | 58 | |
| ME20200S05 | ● | 2 | 18 | 0.4 | 4 | 14 | 28 | 58 | |
| ME20210S03 | ● | 2.1 | 13 | 0.4 | 4 | 9 | 28 | 58 | |
| ME20210S05 | | 2.1 | 18 | 0.4 | 4 | 14 | 28 | 58 | |
| ME20220S03 | | 2.2 | 13 | 0.4 | 4 | 9 | 28 | 58 | |
| ME20220S05 | | 2.2 | 18 | 0.4 | 4 | 14 | 28 | 58 | |
| ME20230S03 | ● | 2.3 | 13 | 0.4 | 4 | 9 | 28 | 58 | |
| ME20230S05 | | 2.3 | 18 | 0.4 | 4 | 14 | 28 | 58 | |
| ME20240S03 | | 2.4 | 17 | 0.4 | 4 | 12 | 28 | 58 | |
| ME20240S05 | | 2.4 | 22 | 0.4 | 4 | 17 | 28 | 58 | |
| ME20245S03 | ● | 2.45 | 17 | 0.5 | 4 | 12 | 28 | 58 | |
| ME20245S05 | ● | 2.45 | 22 | 0.5 | 4 | 17 | 28 | 58 | |
| ME20250S03 | | 2.5 | 17 | 0.5 | 4 | 12 | 28 | 58 | |
| ME20250S05 | ● | 2.5 | 22 | 0.5 | 4 | 17 | 28 | 58 | |
| ME20255S03 | ● | 2.55 | 17 | 0.5 | 4 | 12 | 28 | 58 | |
| ME20260S03 | ● | 2.6 | 17 | 0.5 | 4 | 12 | 28 | 58 | |
| ME20260S05 | ● | 2.6 | 22 | 0.5 | 4 | 17 | 28 | 58 | |
| ME20270S03 | | 2.7 | 17 | 0.5 | 4 | 12 | 28 | 58 | |
| ME20270S05 | | 2.7 | 22 | 0.5 | 4 | 17 | 28 | 58 | |
| ME20280S03 | ● | 2.8 | 17 | 0.5 | 4 | 12 | 28 | 58 | |
| ME20280S05 | | 2.8 | 22 | 0.5 | 4 | 17 | 28 | 58 | |
| ME20290S03 | | 2.9 | 17 | 0.5 | 4 | 12 | 28 | 58 | |

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鎢鋼鑽頭
Carbide Drill

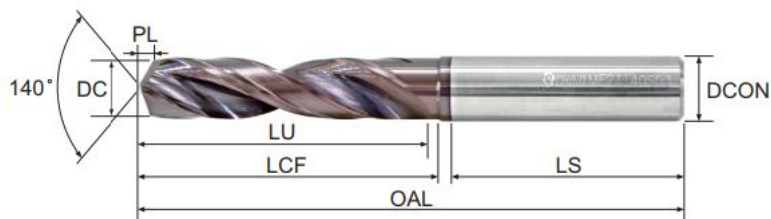
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|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20290S05 | | 2.9 | 22 | 0.5 | 4 | 17 | 28 | 58 | |
| ME20300S03D4 | | 3 | 20 | 0.5 | 4 | 14 | 36 | 62 | |
| ME20300S03 | | 3 | 20 | 0.5 | 6 | 14 | 36 | 62 | |
| ME20300S05D4 | ● | 3 | 28 | 0.5 | 4 | 23 | 36 | 66 | |
| ME20300S05 | | 3 | 28 | 0.5 | 6 | 23 | 36 | 66 | |
| ME20310S03D4 | ● | 3.1 | 20 | 0.6 | 4 | 14 | 36 | 62 | |
| ME20310S03 | | 3.1 | 20 | 0.6 | 6 | 14 | 36 | 62 | |
| ME20310S05D4 | | 3.1 | 28 | 0.6 | 4 | 23 | 36 | 66 | |
| ME20310S05 | ● | 3.1 | 28 | 0.6 | 6 | 23 | 36 | 66 | |
| ME20320S03D4 | | 3.2 | 20 | 0.6 | 4 | 14 | 36 | 62 | |
| ME20320S03 | ● | 3.2 | 20 | 0.6 | 6 | 14 | 36 | 62 | |
| ME20320S05D4 | | 3.2 | 28 | 0.6 | 4 | 23 | 36 | 66 | |
| ME20320S05 | ● | 3.2 | 28 | 0.6 | 6 | 23 | 36 | 66 | |
| ME20325S03D4 | ● | 3.25 | 20 | 0.6 | 4 | 14 | 36 | 62 | |
| ME20325S03 | ● | 3.25 | 20 | 0.6 | 6 | 14 | 36 | 62 | |
| ME20330S03D4 | | 3.3 | 20 | 0.6 | 4 | 14 | 36 | 62 | |
| ME20330S03 | ● | 3.3 | 20 | 0.6 | 6 | 14 | 36 | 62 | |
| ME20330S05D4 | | 3.3 | 28 | 0.6 | 4 | 23 | 36 | 66 | |
| ME20330S05 | | 3.3 | 28 | 0.6 | 6 | 23 | 36 | 66 | |
| ME20340S03D4 | | 3.4 | 20 | 0.6 | 4 | 14 | 36 | 62 | |
| ME20340S03 | | 3.4 | 20 | 0.6 | 6 | 14 | 36 | 62 | |
| ME20340S05D4 | | 3.4 | 28 | 0.6 | 4 | 23 | 36 | 66 | |

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Carbide Drill

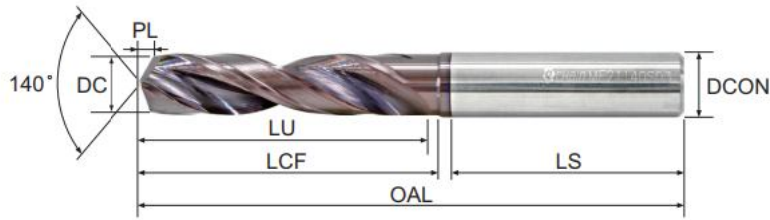

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20340S05 | | 3.4 | 28 | 0.6 | 6 | 23 | 36 | 66 | |
| ME20350S03D4 | ● | 3.5 | 20 | 0.6 | 4 | 14 | 36 | 62 | |
| ME20350S03 | ● | 3.5 | 20 | 0.6 | 6 | 14 | 36 | 62 | |
| ME20350S05D4 | ● | 3.5 | 28 | 0.6 | 4 | 23 | 36 | 66 | |
| ME20350S05 | | 3.5 | 28 | 0.6 | 6 | 23 | 36 | 66 | |
| ME20360S03D4 | ● | 3.6 | 20 | 0.7 | 4 | 14 | 36 | 62 | |
| ME20360S03 | | 3.6 | 20 | 0.7 | 6 | 14 | 36 | 62 | |
| ME20360S05D4 | | 3.6 | 28 | 0.7 | 4 | 23 | 36 | 66 | |
| ME20360S05 | | 3.6 | 28 | 0.7 | 6 | 23 | 36 | 66 | |
| ME20370S03D4 | | 3.7 | 20 | 0.7 | 4 | 14 | 36 | 62 | |
| ME20370S03 | | 3.7 | 20 | 0.7 | 6 | 14 | 36 | 62 | |
| ME20370S05D4 | | 3.7 | 28 | 0.7 | 4 | 23 | 36 | 66 | |
| ME20370S05 | | 3.7 | 28 | 0.7 | 6 | 23 | 36 | 66 | |
| ME20380S03D4 | | 3.8 | 24 | 0.7 | 4 | 17 | 36 | 66 | |
| ME20380S03 | | 3.8 | 24 | 0.7 | 6 | 17 | 36 | 66 | |
| ME20380S05D4 | | 3.8 | 36 | 0.7 | 4 | 29 | 36 | 74 | |
| ME20380S05 | | 3.8 | 36 | 0.7 | 6 | 29 | 36 | 74 | |
| ME20390S03D4 | | 3.9 | 24 | 0.7 | 4 | 17 | 36 | 66 | |
| ME20390S03 | ● | 3.9 | 24 | 0.7 | 6 | 17 | 36 | 66 | |
| ME20390S05D4 | | 3.9 | 36 | 0.7 | 4 | 29 | 36 | 74 | |
| ME20390S05 | | 3.9 | 36 | 0.7 | 6 | 29 | 36 | 74 | |
| ME20400S03D4 | | 4 | 24 | 0.7 | 4 | 17 | 36 | 66 | |

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Carbide Drill

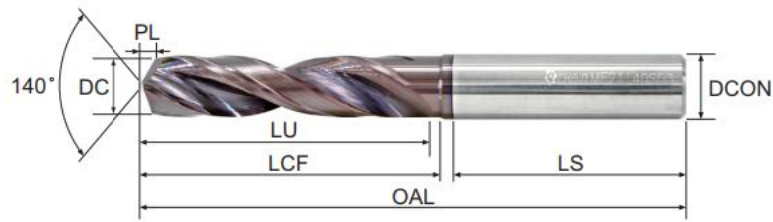
| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20400S03 | | 4 | 24 | 0.7 | 6 | 17 | 36 | 66 | |
| ME20400S05D4 | | 4 | 36 | 0.7 | 4 | 29 | 36 | 74 | |
| ME20400S05 | ● | 4 | 36 | 0.7 | 6 | 29 | 36 | 74 | |
| ME20410S03 | ● | 4.1 | 24 | 0.7 | 6 | 17 | 36 | 66 | |
| ME20410S05 | ● | 4.1 | 36 | 0.7 | 6 | 29 | 36 | 74 | |
| ME20420S03 | ● | 4.2 | 24 | 0.8 | 6 | 17 | 36 | 66 | |
| ME20420S05 | ● | 4.2 | 36 | 0.8 | 6 | 29 | 36 | 74 | |
| ME20430S03 | ● | 4.3 | 24 | 0.8 | 6 | 17 | 36 | 66 | |
| ME20430S05 | ● | 4.3 | 36 | 0.8 | 6 | 29 | 36 | 74 | |
| ME20440S03 | | 4.4 | 24 | 0.8 | 6 | 17 | 36 | 66 | |
| ME20440S05 | | 4.4 | 36 | 0.8 | 6 | 29 | 36 | 74 | |
| ME20450S03 | ● | 4.5 | 24 | 0.8 | 6 | 17 | 36 | 66 | |
| ME20450S05 | ● | 4.5 | 36 | 0.8 | 6 | 29 | 36 | 74 | |
| ME20460S03 | ● | 4.6 | 24 | 0.8 | 6 | 17 | 36 | 66 | |
| ME20460S05 | | 4.6 | 36 | 0.8 | 6 | 29 | 36 | 74 | |
| ME20470S03 | ● | 4.7 | 24 | 0.8 | 6 | 17 | 36 | 66 | |
| ME20470S05 | | 4.7 | 36 | 0.8 | 6 | 29 | 36 | 74 | |
| ME20480S03 | | 4.8 | 28 | 0.8 | 6 | 20 | 36 | 66 | |
| ME20480S05 | ● | 4.8 | 44 | 0.8 | 6 | 35 | 36 | 82 | |
| ME20490S03 | ● | 4.9 | 28 | 0.8 | 6 | 20 | 36 | 66 | |
| ME20490S05 | | 4.9 | 44 | 0.8 | 6 | 35 | 36 | 82 | |
| ME20500S03 | ● | 5 | 28 | 0.8 | 6 | 20 | 36 | 66 | |

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Carbide Drill

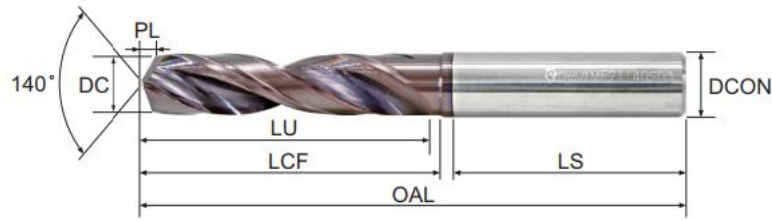

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20500S05 | ● | 5 | 44 | 0.9 | 6 | 35 | 36 | 82 | |
| ME20510S03 | | 5.1 | 28 | 0.9 | 6 | 20 | 36 | 66 | |
| ME20510S05 | | 5.1 | 44 | 0.9 | 6 | 35 | 36 | 82 | |
| ME20520S03 | | 5.2 | 28 | 0.9 | 6 | 20 | 36 | 66 | |
| ME20520S05 | | 5.2 | 44 | 0.9 | 6 | 35 | 36 | 82 | |
| ME20530S03 | | 5.3 | 28 | 1 | 6 | 20 | 36 | 66 | |
| ME20530S05 | | 5.3 | 44 | 1 | 6 | 35 | 36 | 82 | |
| ME20540S03 | | 5.4 | 28 | 1 | 6 | 20 | 36 | 66 | |
| ME20540S05 | | 5.4 | 44 | 1 | 6 | 35 | 36 | 82 | |
| ME20550S03 | ● | 5.5 | 28 | 1 | 6 | 20 | 36 | 66 | |
| ME20550S05 | ● | 5.5 | 44 | 1 | 6 | 35 | 36 | 82 | |
| ME20560S03 | ● | 5.6 | 28 | 1 | 6 | 20 | 36 | 66 | |
| ME20560S05 | | 5.6 | 44 | 1 | 6 | 35 | 36 | 82 | |
| ME20570S03 | | 5.7 | 28 | 1 | 6 | 20 | 36 | 66 | |
| ME20570S05 | | 5.7 | 44 | 1 | 6 | 35 | 36 | 82 | |
| ME20580S03 | ● | 5.8 | 28 | 1.1 | 6 | 20 | 36 | 66 | |
| ME20580S05 | ● | 5.8 | 44 | 1.1 | 6 | 35 | 36 | 82 | |
| ME20590S03 | | 5.9 | 28 | 1.1 | 6 | 20 | 36 | 66 | |
| ME20590S05 | | 5.9 | 44 | 1.1 | 6 | 35 | 36 | 82 | |
| ME20600S03 | ● | 6 | 28 | 1.1 | 6 | 20 | 36 | 66 | |
| ME20600S05 | | 6 | 44 | 1.1 | 6 | 35 | 36 | 82 | |
| ME20610S03 | ● | 6.1 | 34 | 1.1 | 8 | 24 | 36 | 79 | |

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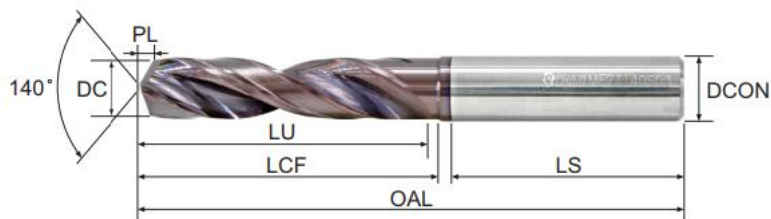
鎢鋼鑽頭
Carbide Drill

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20610S05 | ● | 6.1 | 53 | 1.1 | 8 | 43 | 36 | 91 | |
| ME20620S03 | | 6.2 | 34 | 1.1 | 8 | 24 | 36 | 79 | |
| ME20620S05 | | 6.2 | 53 | 1.1 | 8 | 43 | 36 | 91 | |
| ME20630S03 | ● | 6.3 | 34 | 1.1 | 8 | 24 | 36 | 79 | |
| ME20630S05 | | 6.3 | 53 | 1.1 | 8 | 43 | 36 | 91 | |
| ME20640S03 | | 6.4 | 34 | 1.2 | 8 | 24 | 36 | 79 | |
| ME20640S05 | | 6.4 | 53 | 1.2 | 8 | 43 | 36 | 91 | |
| ME20650S03 | ● | 6.5 | 34 | 1.2 | 8 | 24 | 36 | 79 | |
| ME20650S05 | ● | 6.5 | 53 | 1.2 | 8 | 43 | 36 | 91 | |
| ME20660S03 | ● | 6.6 | 34 | 1.2 | 8 | 24 | 36 | 79 | |
| ME20660S05 | ● | 6.6 | 53 | 1.2 | 8 | 43 | 36 | 91 | |
| ME20670S03 | | 6.7 | 34 | 1.2 | 8 | 24 | 36 | 79 | |
| ME20670S05 | ● | 6.7 | 53 | 1.2 | 8 | 43 | 36 | 91 | |
| ME20680S03 | ● | 6.8 | 34 | 1.2 | 8 | 24 | 36 | 79 | |
| ME20680S05 | ● | 6.8 | 53 | 1.2 | 8 | 43 | 36 | 91 | |
| ME20690S03 | ● | 6.9 | 34 | 1.3 | 8 | 24 | 36 | 79 | |
| ME20690S05 | | 6.9 | 53 | 1.3 | 8 | 43 | 36 | 91 | |
| ME20700S03 | | 7 | 34 | 1.3 | 8 | 24 | 36 | 79 | |
| ME20700S05 | | 7 | 53 | 1.3 | 8 | 43 | 36 | 91 | |
| ME20710S03 | | 7.1 | 41 | 1.3 | 8 | 29 | 36 | 79 | |
| ME20710S05 | ● | 7.1 | 53 | 1.3 | 8 | 43 | 36 | 91 | |
| ME20720S03 | ● | 7.2 | 41 | 1.3 | 8 | 29 | 36 | 79 | |

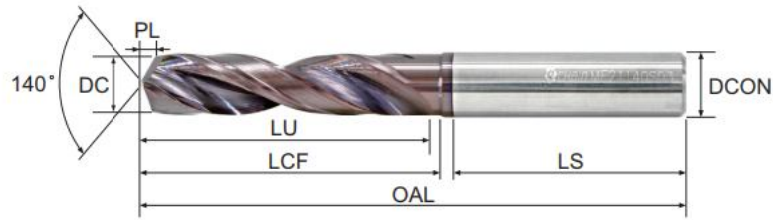
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Carbide Drill

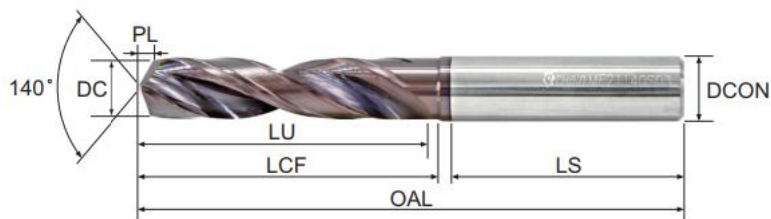

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20720S05 | | 7.2 | 53 | 1.3 | 8 | 43 | 36 | 91 | |
| ME20730S03 | ● | 7.3 | 41 | 1.3 | 8 | 29 | 36 | 79 | |
| ME20730S05 | | 7.3 | 53 | 1.3 | 8 | 43 | 36 | 91 | |
| ME20740S03 | ● | 7.4 | 41 | 1.3 | 8 | 29 | 36 | 79 | |
| ME20740S05 | | 7.4 | 53 | 1.3 | 8 | 43 | 36 | 91 | |
| ME20750S03 | ● | 7.5 | 41 | 1.4 | 8 | 29 | 36 | 79 | |
| ME20750S05 | | 7.5 | 53 | 1.4 | 8 | 43 | 36 | 91 | |
| ME20760S03 | | 7.6 | 41 | 1.4 | 8 | 29 | 36 | 79 | |
| ME20760S05 | | 7.6 | 53 | 1.4 | 8 | 43 | 36 | 91 | |
| ME20770S03 | | 7.7 | 41 | 1.4 | 8 | 29 | 36 | 79 | |
| ME20770S05 | | 7.7 | 53 | 1.4 | 8 | 43 | 36 | 91 | |
| ME20780S03 | ● | 7.8 | 41 | 1.4 | 8 | 29 | 36 | 79 | |
| ME20780S05 | ● | 7.8 | 53 | 1.4 | 8 | 43 | 36 | 91 | |
| ME20790S03 | ● | 7.9 | 41 | 1.4 | 8 | 29 | 36 | 79 | |
| ME20790S05 | | 7.9 | 53 | 1.4 | 8 | 43 | 36 | 91 | |
| ME20800S03 | ● | 8 | 41 | 1.5 | 8 | 29 | 36 | 79 | |
| ME20800S05 | ● | 8 | 53 | 1.5 | 8 | 43 | 36 | 91 | |
| ME20810S03 | | 8.1 | 47 | 1.5 | 10 | 35 | 40 | 89 | |
| ME20810S05 | | 8.1 | 61 | 1.5 | 10 | 49 | 40 | 103 | |
| ME20820S03 | ● | 8.2 | 47 | 1.5 | 10 | 35 | 40 | 89 | |
| ME20820S05 | | 8.2 | 61 | 1.5 | 10 | 49 | 40 | 103 | |
| ME20830S03 | ● | 8.3 | 47 | 1.5 | 10 | 35 | 40 | 89 | |

鎢鋼鑽頭
Carbide Drill

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|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20830S05 | | 8.3 | 61 | 1.5 | 10 | 49 | 40 | 103 | |
| ME20840S03 | | 8.4 | 47 | 1.5 | 10 | 35 | 40 | 89 | |
| ME20840S05 | | 8.4 | 61 | 1.5 | 10 | 49 | 40 | 103 | |
| ME20850S03 | ● | 8.5 | 47 | 1.5 | 10 | 35 | 40 | 89 | |
| ME20850S05 | | 8.5 | 61 | 1.5 | 10 | 49 | 40 | 103 | |
| ME20860S03 | | 8.6 | 47 | 1.6 | 10 | 35 | 40 | 89 | |
| ME20860S05 | | 8.6 | 61 | 1.6 | 10 | 49 | 40 | 103 | |
| ME20870S03 | | 8.7 | 47 | 1.6 | 10 | 35 | 40 | 89 | |
| ME20870S05 | | 8.7 | 61 | 1.6 | 10 | 49 | 40 | 103 | |
| ME20880S03 | | 8.8 | 47 | 1.6 | 10 | 35 | 40 | 89 | |
| ME20880S05 | | 8.8 | 61 | 1.6 | 10 | 49 | 40 | 103 | |
| ME20890S03 | ● | 8.9 | 47 | 1.6 | 10 | 35 | 40 | 89 | |
| ME20890S05 | | 8.9 | 61 | 1.6 | 10 | 49 | 40 | 103 | |
| ME20900S03 | | 9 | 47 | 1.6 | 10 | 35 | 40 | 89 | |
| ME20900S05 | ● | 9 | 61 | 1.6 | 10 | 49 | 40 | 103 | |
| ME20910S03 | ● | 9.1 | 47 | 1.7 | 10 | 35 | 40 | 89 | |
| ME20910S05 | | 9.1 | 61 | 1.7 | 10 | 49 | 40 | 103 | |
| ME20920S03 | | 9.2 | 47 | 1.7 | 10 | 35 | 40 | 89 | |
| ME20920S05 | | 9.2 | 61 | 1.7 | 10 | 49 | 40 | 103 | |
| ME20930S03 | | 9.3 | 47 | 1.7 | 10 | 35 | 40 | 89 | |
| ME20930S05 | | 9.3 | 61 | 1.7 | 10 | 49 | 40 | 103 | |
| ME20940S03 | | 9.4 | 47 | 1.7 | 10 | 35 | 40 | 89 | |

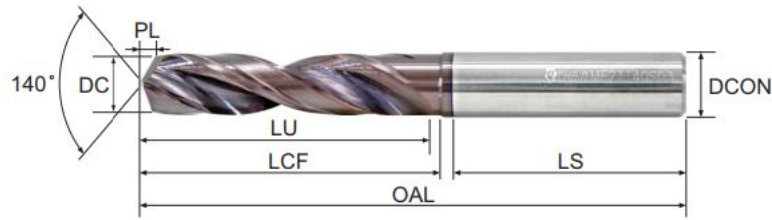

 鎢鋼鑽頭
Carbide Drill


| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME20940S05 | | 9.4 | 61 | 1.7 | 10 | 49 | 40 | 103 | |
| ME20950S03 | ● | 9.5 | 47 | 1.7 | 10 | 35 | 40 | 89 | |
| ME20950S05 | ● | 9.5 | 61 | 1.7 | 10 | 49 | 40 | 103 | |
| ME20960S03 | | 9.6 | 47 | 1.7 | 10 | 35 | 40 | 89 | |
| ME20960S05 | | 9.6 | 61 | 1.7 | 10 | 49 | 40 | 103 | |
| ME20970S03 | ● | 9.7 | 47 | 1.8 | 10 | 35 | 40 | 89 | |
| ME20970S05 | | 9.7 | 61 | 1.8 | 10 | 49 | 40 | 103 | |
| ME20980S03 | | 9.8 | 47 | 1.8 | 10 | 35 | 40 | 89 | |
| ME20980S05 | | 9.8 | 61 | 1.8 | 10 | 49 | 40 | 103 | |
| ME20990S03 | | 9.9 | 47 | 1.8 | 10 | 35 | 40 | 89 | |
| ME20990S05 | | 9.9 | 61 | 1.8 | 10 | 49 | 40 | 103 | |
| ME21000S03 | ● | 10 | 47 | 1.8 | 10 | 35 | 40 | 89 | |
| ME21000S05 | | 10 | 61 | 1.8 | 10 | 49 | 40 | 103 | |
| ME21010S03 | | 10.1 | 55 | 1.8 | 12 | 40 | 45 | 102 | |
| ME21010S05 | | 10.1 | 71 | 1.8 | 12 | 56 | 45 | 118 | |
| ME21020S03 | ● | 10.2 | 55 | 1.9 | 12 | 40 | 45 | 102 | |
| ME21020S05 | ● | 10.2 | 71 | 1.9 | 12 | 56 | 45 | 118 | |
| ME21030S03 | | 10.3 | 55 | 1.9 | 12 | 40 | 45 | 102 | |
| ME21030S05 | | 10.3 | 71 | 1.9 | 12 | 56 | 45 | 118 | |
| ME21040S03 | | 10.4 | 55 | 1.9 | 12 | 40 | 45 | 102 | |
| ME21040S05 | | 10.4 | 71 | 1.9 | 12 | 56 | 45 | 118 | |
| ME21050S03 | ● | 10.5 | 55 | 1.9 | 12 | 40 | 45 | 102 | |

鎢鋼鑽頭
Carbide Drill

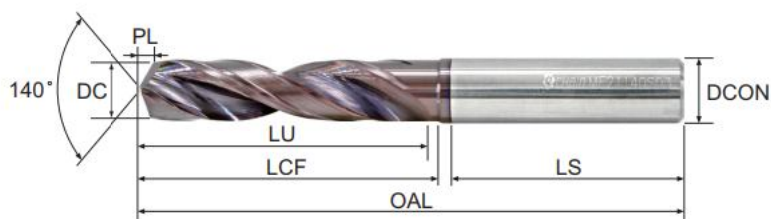
| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME21050S05 | ● | 10.5 | 71 | 1.9 | 12 | 56 | 45 | 118 | |
| ME21060S03 | ● | 10.6 | 55 | 1.9 | 12 | 40 | 45 | 102 | |
| ME21060S05 | ● | 10.6 | 71 | 1.9 | 12 | 56 | 45 | 118 | |
| ME21070S03 | | 10.7 | 55 | 1.9 | 12 | 40 | 45 | 102 | |
| ME21070S05 | ● | 10.7 | 71 | 1.9 | 12 | 56 | 45 | 118 | |
| ME21080S03 | | 10.8 | 55 | 2 | 12 | 40 | 45 | 102 | |
| ME21080S05 | | 10.8 | 71 | 2 | 12 | 56 | 45 | 118 | |
| ME21090S03 | | 10.9 | 55 | 2 | 12 | 40 | 45 | 102 | |
| ME21090S05 | | 10.9 | 71 | 2 | 12 | 56 | 45 | 118 | |
| ME21100S03 | | 11 | 55 | 2 | 12 | 40 | 45 | 102 | |
| ME21100S05 | ● | 11 | 71 | 2 | 12 | 56 | 45 | 118 | |
| ME21110S03 | ● | 11.1 | 55 | 2 | 12 | 40 | 45 | 102 | |
| ME21110S05 | | 11.1 | 71 | 2 | 12 | 56 | 45 | 118 | |
| ME21120S03 | | 11.2 | 55 | 2 | 12 | 40 | 45 | 102 | |
| ME21120S05 | | 11.2 | 71 | 2 | 12 | 56 | 45 | 118 | |
| ME21130S03 | | 11.3 | 55 | 2.1 | 12 | 40 | 45 | 102 | |
| ME21130S05 | | 11.3 | 71 | 2.1 | 12 | 56 | 45 | 118 | |
| ME21140S03 | ● | 11.4 | 55 | 2.1 | 12 | 40 | 45 | 102 | |
| ME21140S05 | | 11.4 | 71 | 2.1 | 12 | 56 | 45 | 118 | |
| ME21150S03 | | 11.5 | 55 | 2.1 | 12 | 40 | 45 | 102 | |
| ME21150S05 | | 11.5 | 71 | 2.1 | 12 | 56 | 45 | 118 | |
| ME21160S03 | | 11.6 | 55 | 2.1 | 12 | 40 | 45 | 102 | |

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
 Carbide Drill

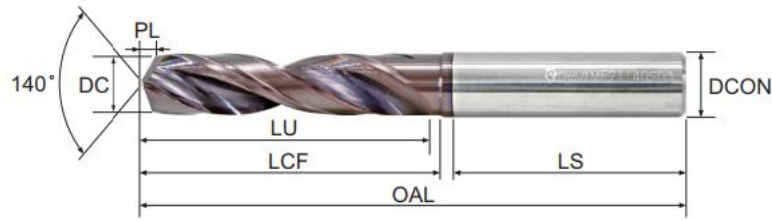

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME21160S05 | | 11.6 | 71 | 2.1 | 12 | 56 | 45 | 118 | |
| ME21170S03 | ● | 11.7 | 55 | 2.1 | 12 | 40 | 45 | 102 | |
| ME21170S05 | | 11.7 | 71 | 2.1 | 12 | 56 | 45 | 118 | |
| ME21180S03 | | 11.8 | 55 | 2.1 | 12 | 40 | 45 | 102 | |
| ME21180S05 | | 11.8 | 71 | 2.1 | 12 | 56 | 45 | 118 | |
| ME21190S03 | ● | 11.9 | 55 | 2.2 | 12 | 40 | 45 | 102 | |
| ME21190S05 | | 11.9 | 71 | 2.2 | 12 | 56 | 45 | 118 | |
| ME21200S03 | | 12 | 55 | 2.2 | 12 | 40 | 45 | 102 | |
| ME21200S05 | ● | 12 | 71 | 2.2 | 12 | 56 | 45 | 118 | |
| ME21210S03 | | 12.1 | 60 | 2.2 | 14 | 43 | 45 | 107 | |
| ME21210S05 | | 12.1 | 77 | 2.2 | 14 | 60 | 45 | 124 | |
| ME21220S03 | | 12.2 | 60 | 2.2 | 14 | 43 | 45 | 107 | |
| ME21220S05 | | 12.2 | 77 | 2.2 | 14 | 60 | 45 | 124 | |
| ME21230S03 | ● | 12.3 | 60 | 2.2 | 14 | 43 | 45 | 107 | |
| ME21230S05 | | 12.3 | 77 | 2.2 | 14 | 60 | 45 | 124 | |
| ME21250S03 | | 12.5 | 60 | 2.3 | 14 | 43 | 45 | 107 | |
| ME21250S05 | ● | 12.5 | 77 | 2.3 | 14 | 60 | 45 | 124 | |
| ME21270S03 | | 12.7 | 60 | 2.3 | 14 | 43 | 45 | 107 | |
| ME21270S05 | | 12.7 | 77 | 2.3 | 14 | 60 | 45 | 124 | |
| ME21280S03 | | 12.8 | 60 | 2.3 | 14 | 43 | 45 | 107 | |
| ME21280S05 | | 12.8 | 77 | 2.3 | 14 | 60 | 45 | 124 | |
| ME21290S03 | ● | 12.9 | 60 | 2.3 | 14 | 43 | 45 | 107 | |

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

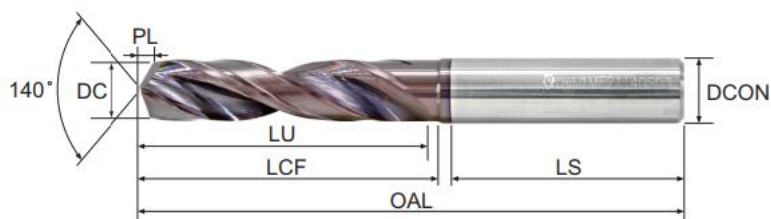
| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME21290S05 | | 12.9 | 77 | 2.3 | 14 | 60 | 45 | 124 | |
| ME21300S03 | | 13 | 60 | 2.4 | 14 | 43 | 45 | 107 | |
| ME21300S05 | | 13 | 77 | 2.4 | 14 | 60 | 45 | 124 | |
| ME21310S03 | | 13.1 | 60 | 2.4 | 14 | 43 | 45 | 107 | |
| ME21310S05 | | 13.1 | 77 | 2.4 | 14 | 60 | 45 | 124 | |
| ME21350S03 | | 13.5 | 60 | 2.5 | 14 | 43 | 45 | 107 | |
| ME21350S05 | | 13.5 | 77 | 2.5 | 14 | 60 | 45 | 124 | |
| ME21380S03 | | 13.8 | 60 | 2.5 | 14 | 43 | 45 | 107 | |
| ME21380S05 | | 13.8 | 77 | 2.5 | 14 | 60 | 45 | 124 | |
| ME21400S03 | ● | 14 | 60 | 2.5 | 14 | 43 | 45 | 107 | |
| ME21400S05 | ● | 14 | 77 | 2.5 | 14 | 60 | 45 | 124 | |
| ME21430S03 | | 14.3 | 65 | 2.6 | 16 | 45 | 48 | 115 | |
| ME21430S05 | | 14.3 | 83 | 2.6 | 16 | 63 | 48 | 133 | |
| ME21450S03 | | 14.5 | 65 | 2.6 | 16 | 45 | 48 | 115 | |
| ME21450S05 | | 14.5 | 83 | 2.6 | 16 | 63 | 48 | 133 | |
| ME21480S03 | | 14.8 | 65 | 2.7 | 16 | 45 | 48 | 115 | |
| ME21480S05 | | 14.8 | 83 | 2.7 | 16 | 63 | 48 | 133 | |
| ME21500S03 | | 15 | 65 | 2.7 | 16 | 45 | 48 | 115 | |
| ME21500S05 | | 15 | 83 | 2.7 | 16 | 63 | 48 | 133 | |
| ME21510S03 | | 15.1 | 65 | 2.7 | 16 | 45 | 48 | 115 | |
| ME21510S05 | | 15.1 | 83 | 2.7 | 16 | 63 | 48 | 133 | |
| ME21550S03 | | 15.5 | 65 | 2.8 | 16 | 45 | 48 | 115 | |

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
Carbide Drill


| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME21550S05 | | 15.5 | 83 | 2.8 | 16 | 63 | 48 | 133 | |
| ME21580S03 | | 15.8 | 65 | 2.9 | 16 | 45 | 48 | 115 | |
| ME21580S05 | | 15.8 | 83 | 2.9 | 16 | 63 | 48 | 133 | |
| ME21600S03 | | 16 | 65 | 2.9 | 16 | 45 | 48 | 115 | |
| ME21600S05 | | 16 | 83 | 2.9 | 16 | 63 | 48 | 133 | |
| ME21650S03 | | 16.5 | 73 | 3 | 18 | 51 | 48 | 123 | |
| ME21650S05 | | 16.5 | 93 | 3 | 18 | 71 | 48 | 143 | |
| ME21680S03 | | 16.8 | 73 | 3.1 | 18 | 51 | 48 | 123 | |
| ME21680S05 | | 16.8 | 93 | 3.1 | 18 | 71 | 48 | 143 | |
| ME21700S03 | | 17 | 73 | 3.1 | 18 | 51 | 48 | 123 | |
| ME21700S05 | | 17 | 93 | 3.1 | 18 | 71 | 48 | 143 | |
| ME21750S03 | | 17.5 | 73 | 3.2 | 18 | 51 | 48 | 123 | |
| ME21750S05 | | 17.5 | 93 | 3.2 | 18 | 71 | 48 | 143 | |
| ME21780S03 | | 17.8 | 73 | 3.2 | 18 | 51 | 48 | 123 | |
| ME21780S05 | | 17.8 | 93 | 3.2 | 18 | 71 | 48 | 143 | |
| ME21790S03 | | 17.9 | 73 | 3.3 | 18 | 51 | 48 | 123 | |
| ME21790S05 | | 17.9 | 93 | 3.3 | 18 | 71 | 48 | 143 | |
| ME21800S03 | | 18 | 73 | 3.3 | 18 | 51 | 48 | 123 | |
| ME21800S05 | | 18 | 93 | 3.3 | 18 | 71 | 48 | 143 | |
| ME21830S03 | | 18.3 | 79 | 3.3 | 20 | 55 | 50 | 131 | |
| ME21830S05 | | 18.3 | 101 | 3.3 | 20 | 77 | 50 | 153 | |
| ME21850S03 | | 18.5 | 79 | 3.4 | 20 | 55 | 50 | 131 | |

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 頂端至肩部尺寸差 PL | 柄部直徑 DCON | 可使用長度 LU | 刀柄長度 LS | 全長 OAL | 價格 Price |
|---------------|----------|---------|-----------|-------------|-----------|----------|---------|--------|----------|
| ME21850S05 | | 18.5 | 101 | 3.4 | 20 | 77 | 50 | 153 | |
| ME21880S03 | | 18.8 | 79 | 3.4 | 20 | 55 | 50 | 131 | |
| ME21880S05 | | 18.8 | 101 | 3.4 | 20 | 77 | 50 | 153 | |
| ME21900S03 | | 19 | 79 | 3.5 | 20 | 55 | 50 | 131 | |
| ME21900S05 | | 19 | 101 | 3.5 | 20 | 77 | 50 | 153 | |
| ME21950S03 | | 19.5 | 79 | 3.5 | 20 | 55 | 50 | 131 | |
| ME21950S05 | | 19.5 | 101 | 3.5 | 20 | 77 | 50 | 153 | |
| ME21980S03 | | 19.8 | 79 | 3.6 | 20 | 55 | 50 | 131 | |
| ME21980S05 | | 19.8 | 101 | 3.6 | 20 | 77 | 50 | 153 | |
| ME22000S03 | | 20 | 79 | 3.6 | 20 | 55 | 50 | 131 | |
| ME22000S05 | | 20 | 101 | 3.6 | 20 | 77 | 50 | 153 | |

鎢鋼鑽頭切削參數

The Cutting Data For Carbide Drill

被加工材質：合金鋼、不鏽鋼、鑄鐵

Material : Alloy Steel、Stainless steel、Iron cast

| 直徑 (mm) Shank | P 鋼 Steel | K 鑄鐵 Cast | M 不鏽鋼 Stainless Steel | | 直徑 (mm) Shank | P 鋼 Steel | K 鑄鐵 Cast | M 不鏽鋼 Stainless Steel | |
|---------------|-----------------|------------|-----------------------|------------|---------------|-----------------|------------|-----------------------|------------|
| | 進給速度 f (mm/rev) | 轉速 n (min) | 進給速度 f (mm/rev) | 轉速 n (min) | | 進給速度 f (mm/rev) | 轉速 n (min) | 進給速度 f (mm/rev) | 轉速 n (min) |
| 2 | 0.06 | 6300 | 0.04 | 4800 | 9 | 0.2 | 1400 | 0.14 | 1100 |
| 3 | 0.08 | 4200 | 0.07 | 3200 | 10 | 0.2 | 1300 | 0.14 | 950 |
| 4 | 0.1 | 3200 | 0.07 | 2400 | 11 | 0.2 | 1150 | 0.18 | 870 |
| 5 | 0.14 | 2600 | 0.1 | 1900 | 12 | 0.2 | 1100 | 0.18 | 800 |
| 6 | 0.15 | 2100 | 0.1 | 1600 | 14 | 0.2 | 900 | 0.18 | 680 |
| 7 | 0.16 | 1800 | 0.12 | 1400 | 16 | 0.2 | 800 | 0.18 | 600 |
| 8 | 0.18 | 1600 | 0.14 | 1200 | 20 | 0.2 | 650 | 0.18 | 480 |

鎢鋼平鑽

Carbide Teat Drill

採用全新進口五軸刀具機 研磨生產

Grinding production with a new imported five-axis machine.

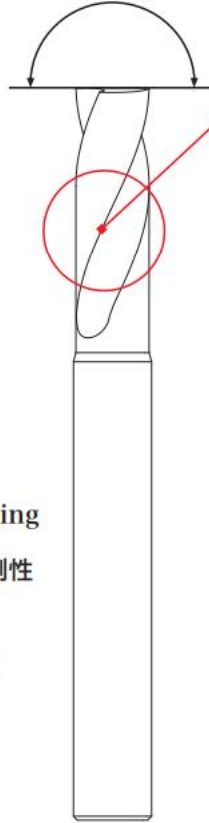
研磨尺寸精準穩定，特別排屑溝型設計，高剛性材質擁有尖角抗崩性佳。
The grinding size is accurate and stable, with a special chip-ejection groove design, and the high-rigidity material has sharp corners and good chipping resistance.

全新Al-TiN鍍鈦塗層

The new Al-TiN titanium plating coating
圓棒採用含鈷量12%超微粒硬質合金，高剛性、耐磨耗、耐高溫，泛用性廣。

The round bar adopts 12% cobalt content ultra-fine hard alloy, high rigidity, wear resistance, high temperature resistance, has wide versatility.

鑽尖180°
Drill Point



獨特雙刃帶設計

Unique Double-Edged Belt Design

提升加工穩定性，延長加工壽命。
Improve processing stability and prolong processing life.

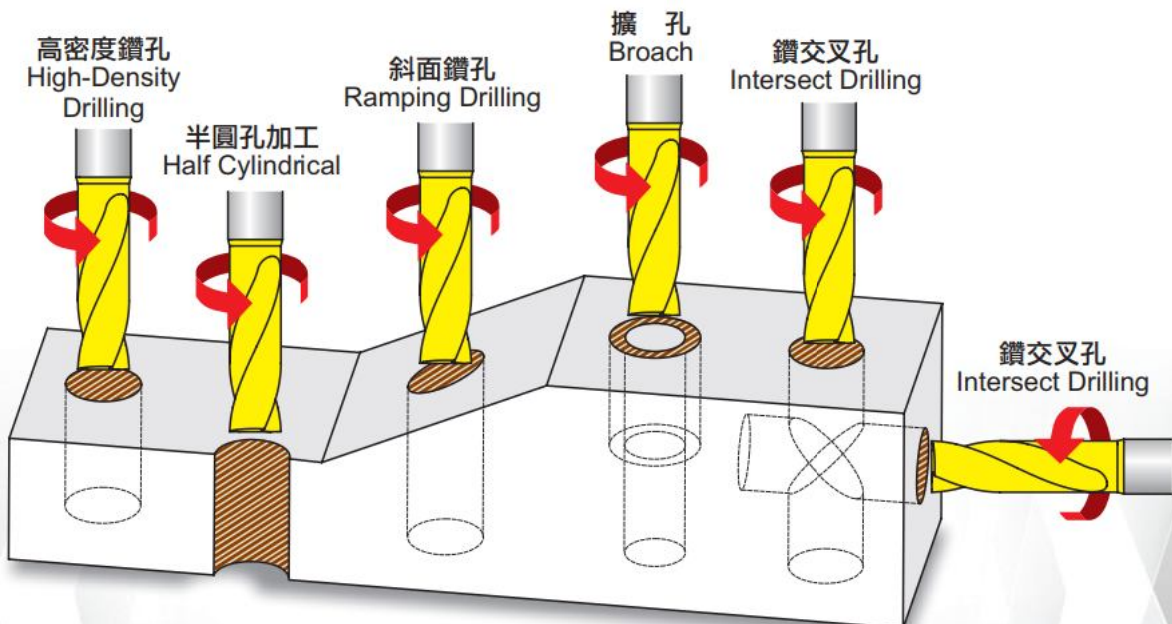
低螺旋光滑表面研磨

Low spiral smooth surface grinding
強化切削刃口，排屑及斷屑表現優良。
Enhanced cutting edge, excellent chip removal and chip breaking performance.

泛用多種鑽孔加工應用

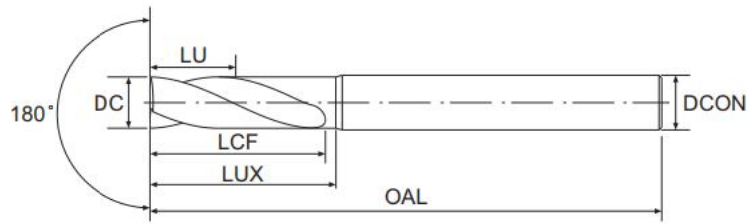
Widely used in a variety of drilling processing applications

尺寸齊全 歡迎詢問





MI20

鎢鋼平鑽
Carbide Drill新品上市
New Arrival

MG

CO
12%HRC
≤50M
500

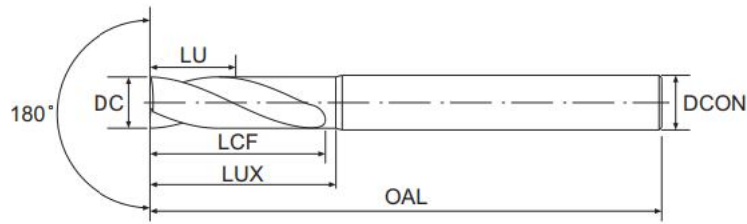
Altin

2D

hS

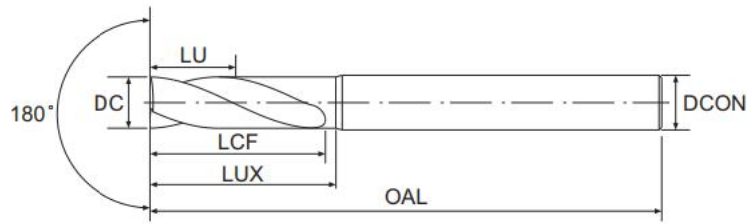
| | 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 柄部直徑 DCON | 可使用長度 LU | 刀頭長度 LUX | 全長 OAL | 價格 Price |
|-----|---------------|----------|---------|-----------|-----------|----------|----------|--------|----------|
| NEW | MI20200S02 | | 2 | 8 | 4 | 6 | 8.8 | 50 | |
| NEW | MI20210S02 | | 2.1 | 8.4 | 4 | 6.3 | 9.2 | 50 | |
| NEW | MI20220S02 | | 2.2 | 8.8 | 4 | 6.6 | 9.7 | 50 | |
| NEW | MI20230S02 | | 2.3 | 9.2 | 4 | 6.9 | 10.1 | 50 | |
| NEW | MI20240S02 | | 2.4 | 9.6 | 4 | 7.2 | 10.6 | 50 | |
| NEW | MI20250S02 | | 2.5 | 10 | 4 | 7.5 | 11 | 50 | |
| NEW | MI20260S02 | | 2.6 | 10.4 | 4 | 7.8 | 11.4 | 50 | |
| NEW | MI20270S02 | | 2.7 | 10.8 | 4 | 8.1 | 11.9 | 50 | |
| NEW | MI20280S02 | | 2.8 | 11.2 | 4 | 8.4 | 12.3 | 50 | |
| NEW | MI20290S02 | | 2.9 | 11.6 | 4 | 8.7 | 12.8 | 50 | |
| NEW | MI20300S02 | | 3 | 12 | 6 | 9 | 13.2 | 50 | |
| NEW | MI20310S02 | | 3.1 | 12.4 | 6 | 9.3 | 13.6 | 50 | |
| NEW | MI20320S02 | | 3.2 | 12.8 | 6 | 9.6 | 14.1 | 50 | |
| NEW | MI20330S02 | | 3.3 | 13.2 | 6 | 9.9 | 14.5 | 50 | |
| NEW | MI20340S02 | | 3.4 | 13.6 | 6 | 10.2 | 15 | 50 | |
| NEW | MI20350S02 | | 3.5 | 14 | 6 | 10.5 | 15.4 | 50 | |
| NEW | MI20360S02 | | 3.6 | 14.4 | 6 | 10.8 | 15.8 | 50 | |
| NEW | MI20370S02 | | 3.7 | 14.8 | 6 | 11.1 | 16.3 | 50 | |
| NEW | MI20380S02 | | 3.8 | 15.2 | 6 | 11.4 | 16.7 | 50 | |
| NEW | MI20390S02 | | 3.9 | 15.6 | 6 | 11.7 | 17.2 | 50 | |
| NEW | MI20400S02 | | 4 | 16 | 6 | 12 | 17.6 | 50 | |
| NEW | MI20410S02 | | 4.1 | 16.4 | 6 | 12.3 | 18 | 60 | |

※ 請接下頁。 ※ Continued on next page.


 鎢鋼平鑽
 Carbide Drill

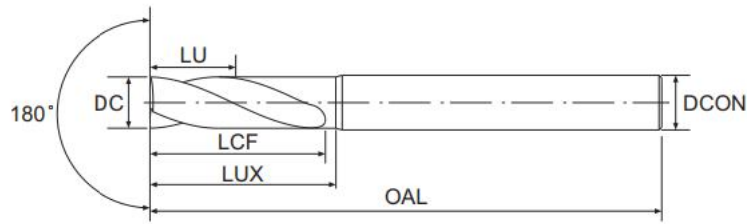

| | 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 柄部直徑 DCON | 可使用長度 LU | 刀頭長度 LUX | 全長 OAL | 價格 Price |
|-----|---------------|----------|---------|-----------|-----------|----------|----------|--------|----------|
| NEW | MI20420S02 | | 4.2 | 16.8 | 6 | 12.6 | 18.5 | 60 | |
| NEW | MI20430S02 | | 4.3 | 17.2 | 6 | 12.9 | 18.9 | 60 | |
| NEW | MI20440S02 | | 4.4 | 17.6 | 6 | 13.2 | 19.4 | 60 | |
| NEW | MI20450S02 | | 4.5 | 18 | 6 | 13.5 | 19.8 | 60 | |
| NEW | MI20460S02 | | 4.6 | 18.4 | 6 | 13.8 | 20.2 | 60 | |
| NEW | MI20470S02 | | 4.7 | 18.8 | 6 | 14.1 | 20.7 | 60 | |
| NEW | MI20480S02 | | 4.8 | 19.2 | 6 | 14.4 | 21.1 | 60 | |
| NEW | MI20490S02 | | 4.9 | 19.6 | 6 | 14.7 | 21.6 | 60 | |
| NEW | MI20500S02 | | 5 | 20 | 6 | 15 | 22 | 60 | |
| NEW | MI20510S02 | | 5.1 | 20.4 | 6 | 15.3 | 22.4 | 60 | |
| NEW | MI20520S02 | | 5.2 | 20.8 | 6 | 15.6 | 22.9 | 60 | |
| NEW | MI20530S02 | | 5.3 | 21.2 | 6 | 15.9 | 23.3 | 60 | |
| NEW | MI20540S02 | | 5.4 | 21.6 | 6 | 16.2 | 23.8 | 60 | |
| NEW | MI20550S02 | | 5.5 | 22 | 6 | 16.5 | 24.2 | 60 | |
| NEW | MI20560S02 | | 5.6 | 22.4 | 6 | 16.8 | 24.6 | 60 | |
| NEW | MI20570S02 | | 5.7 | 22.8 | 6 | 17.1 | 25.1 | 60 | |
| NEW | MI20580S02 | | 5.8 | 23.2 | 6 | 17.4 | 25.5 | 60 | |
| NEW | MI20590S02 | | 5.9 | 23.6 | 6 | 17.7 | 26 | 60 | |
| NEW | MI20600S02 | | 6 | 24 | 8 | 18 | 26.4 | 75 | |
| NEW | MI20610S02 | | 6.1 | 24.4 | 8 | 18.3 | 26.8 | 75 | |
| NEW | MI20620S02 | | 6.2 | 24.8 | 8 | 18.6 | 27.3 | 75 | |
| NEW | MI20630S02 | | 6.3 | 25.2 | 8 | 18.9 | 27.7 | 75 | |

※ 請接下頁。 ※ Continued on next page.

鎢鋼平鑽
Carbide Drill

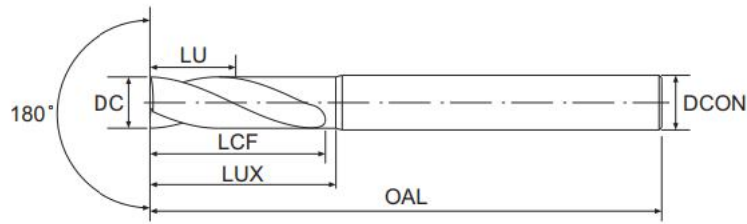
| | 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 柄部直徑 DCON | 可使用長度 LU | 刀頭長度 LUX | 全長 OAL | 價格 Price |
|-----|---------------|----------|---------|-----------|-----------|----------|----------|--------|----------|
| NEW | MI20640S02 | | 6.4 | 25.6 | 8 | 19.2 | 28.2 | 75 | |
| NEW | MI20650S02 | | 6.5 | 26 | 8 | 19.5 | 28.63 | 75 | |
| NEW | MI20660S02 | | 6.6 | 26.4 | 8 | 19.8 | 29 | 75 | |
| NEW | MI20670S02 | | 6.7 | 26.8 | 8 | 20.1 | 29.5 | 75 | |
| NEW | MI20680S02 | | 6.8 | 27.2 | 8 | 20.4 | 29.9 | 75 | |
| NEW | MI20690S02 | | 6.9 | 27.6 | 8 | 20.7 | 30.4 | 75 | |
| NEW | MI20700S02 | | 7 | 28 | 8 | 21 | 30.8 | 75 | |
| NEW | MI20710S02 | | 7.1 | 28.4 | 8 | 21.3 | 31.2 | 75 | |
| NEW | MI20720S02 | | 7.2 | 28.8 | 8 | 21.6 | 31.7 | 75 | |
| NEW | MI20730S02 | | 7.3 | 29.2 | 8 | 21.9 | 32.1 | 75 | |
| NEW | MI20740S02 | | 7.4 | 29.6 | 8 | 22.2 | 32.6 | 75 | |
| NEW | MI20750S02 | | 7.5 | 30 | 8 | 22.5 | 33 | 75 | |
| NEW | MI20760S02 | | 7.6 | 30.4 | 8 | 22.8 | 33.4 | 75 | |
| NEW | MI20770S02 | | 7.7 | 30.8 | 8 | 23.1 | 33.9 | 75 | |
| NEW | MI20780S02 | | 7.8 | 31.2 | 8 | 23.4 | 34.3 | 75 | |
| NEW | MI20790S02 | | 7.9 | 31.6 | 8 | 23.7 | 34.8 | 75 | |
| NEW | MI20800S02 | | 8 | 32 | 8 | 24 | 35.2 | 75 | |
| NEW | MI20810S02 | | 8.1 | 32.4 | 10 | 24.3 | 35.6 | 85 | |
| NEW | MI20820S02 | | 8.2 | 32.8 | 10 | 24.6 | 36.1 | 85 | |
| NEW | MI20830S02 | | 8.3 | 33.2 | 10 | 24.9 | 36.5 | 85 | |
| NEW | MI20840S02 | | 8.4 | 33.6 | 10 | 25.2 | 37 | 85 | |
| NEW | MI20850S02 | | 8.5 | 34 | 10 | 25.5 | 37.4 | 85 | |

※ 請接下頁。 ※ Continued on next page.


 鎢鋼平鑽
 Carbide Drill


| | 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 柄部直徑 DCON | 可使用長度 LU | 刀頭長度 LUX | 全長 OAL | 價格 Price |
|-----|---------------|----------|---------|-----------|-----------|----------|----------|--------|----------|
| NEW | MI20860S02 | | 8.6 | 34.4 | 10 | 25.8 | 37.8 | 85 | |
| NEW | MI20870S02 | | 8.7 | 34.8 | 10 | 26.1 | 38.3 | 85 | |
| NEW | MI20880S02 | | 8.8 | 35.2 | 10 | 26.4 | 38.7 | 85 | |
| NEW | MI20890S02 | | 8.9 | 35.6 | 10 | 26.7 | 39.2 | 85 | |
| NEW | MI20900S02 | | 9 | 36 | 10 | 27 | 39.6 | 85 | |
| NEW | MI20910S02 | | 9.1 | 36.4 | 10 | 27.3 | 40.5 | 85 | |
| NEW | MI20920S02 | | 9.2 | 36.8 | 10 | 27.6 | 40 | 85 | |
| NEW | MI20930S02 | | 9.3 | 37.2 | 10 | 27.9 | 40.9 | 85 | |
| NEW | MI20940S02 | | 9.4 | 37.6 | 10 | 28.2 | 41.4 | 85 | |
| NEW | MI20950S02 | | 9.5 | 38 | 10 | 28.5 | 41.8 | 85 | |
| NEW | MI20960S02 | | 9.6 | 38.4 | 10 | 28.8 | 42.7 | 85 | |
| NEW | MI20970S02 | | 9.7 | 38.8 | 10 | 29.1 | 43.1 | 85 | |
| NEW | MI20980S02 | | 9.8 | 39.2 | 10 | 29.4 | 43.1 | 85 | |
| NEW | MI20890S02 | | 9.9 | 39.6 | 10 | 29.7 | 43.6 | 85 | |
| NEW | MI21000S02 | | 10 | 40 | 10 | 30 | 44 | 85 | |
| NEW | MI21010S02 | | 10.1 | 40.4 | 12 | 30.3 | 44.4 | 100 | |
| NEW | MI21020S02 | | 10.2 | 40.8 | 12 | 30.6 | 44.9 | 100 | |
| NEW | MI21030S02 | | 10.3 | 41.2 | 12 | 30.9 | 45.3 | 100 | |
| NEW | MI21040S02 | | 10.4 | 41.6 | 12 | 31.2 | 45.8 | 100 | |
| NEW | MI21050S02 | | 10.5 | 42 | 12 | 31.5 | 46.2 | 100 | |
| NEW | MI21060S02 | | 10.6 | 42.4 | 12 | 31.8 | 46.6 | 100 | |
| NEW | MI21070S02 | | 10.7 | 42.8 | 12 | 32.1 | 47.1 | 100 | |

※ 請接下頁。 ※ Continued on next page.

鎢鋼平鑽
Carbide Drill

| 產品型號 Model No | 在庫 Stock | 切削直徑 DC | 排屑槽長度 LCF | 柄部直徑 DCON | 可使用長度 LU | 刀頭長度 LUX | 全長 OAL | 價格 Price |
|----------------|----------|---------|-----------|-----------|----------|----------|--------|----------|
| NEW MI21080S02 | | 10.8 | 43.2 | 12 | 32.4 | 47.5 | 100 | |
| NEW MI21090S02 | | 10.9 | 43.6 | 12 | 32.7 | 48 | 100 | |
| NEW MI21100S02 | | 11 | 44 | 12 | 33 | 48.4 | 100 | |
| NEW MI21110S02 | | 11.1 | 44.4 | 12 | 33.3 | 48.8 | 100 | |
| NEW MI21120S02 | | 11.2 | 44.8 | 12 | 33.6 | 49.3 | 100 | |
| NEW MI21130S02 | | 11.3 | 45.2 | 12 | 33.9 | 49.8 | 100 | |
| NEW MI21140S02 | | 11.4 | 45.6 | 12 | 34.2 | 50.3 | 100 | |
| NEW MI21150S02 | | 11.5 | 46 | 12 | 34.5 | 50.8 | 100 | |
| NEW MI21160S02 | | 11.6 | 46.4 | 12 | 34.8 | 51.3 | 100 | |
| NEW MI21170S02 | | 11.7 | 46.8 | 12 | 35.1 | 51.8 | 100 | |
| NEW MI21180S02 | | 11.8 | 47.2 | 12 | 35.4 | 52.3 | 100 | |
| NEW MI21190S02 | | 11.9 | 47.6 | 12 | 35.7 | 52.8 | 100 | |
| NEW MI21200S02 | | 12 | 48 | 12 | 36 | 53.3 | 100 | |

鎢鋼平鑽切削參數

The Cutting Data For Carbide Teat Drill

被加工材質：合金鋼、不鏽鋼、鑄鐵

Material : Alloy Steel、Stainless steel、Iron cast

| 直徑 (mm) Shank | P 鋼 Steel | K 鑄鐵 Cast | M 不鏽鋼 Stainless Steel | | 直徑 (mm) Shank | P 鋼 Steel | K 鑄鐵 Cast | M 不鏽鋼 Stainless Steel | |
|---------------|-----------------|------------|-----------------------|------------|---------------|-----------------|------------|-----------------------|------------|
| | 進給速度 f (mm/rev) | 轉速 n (min) | 進給速度 f (mm/rev) | 轉速 n (min) | | 進給速度 f (mm/rev) | 轉速 n (min) | 進給速度 f (mm/rev) | 轉速 n (min) |
| 2 | 0.04 | 6300 | 0.02 | 4800 | 9 | 0.15 | 1400 | 0.07 | 1100 |
| 3 | 0.06 | 4200 | 0.02 | 3200 | 10 | 0.16 | 1300 | 0.08 | 950 |
| 4 | 0.08 | 3200 | 0.02 | 2400 | 11 | 0.17 | 1150 | 0.09 | 870 |
| 5 | 0.09 | 2600 | 0.03 | 1900 | 12 | 0.18 | 1100 | 0.1 | 800 |
| 6 | 0.1 | 2100 | 0.04 | 1600 | 14 | 0.2 | 900 | 0.12 | 680 |
| 7 | 0.12 | 1800 | 0.05 | 1400 | 16 | 0.2 | 800 | 0.12 | 600 |
| 8 | 0.14 | 1600 | 0.06 | 1200 | 20 | 0.25 | 650 | 0.15 | 480 |