



L


鎢鋼鑽頭 Carbide Drill

鎢鋼鑽頭識別系統 L02

Carbide Drill Identification System

規格圖標指南 L02

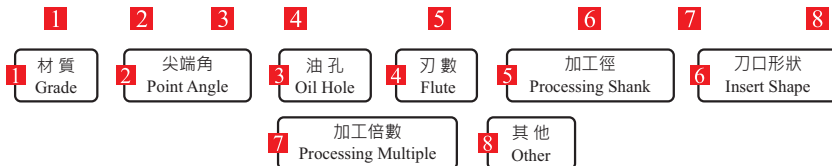
Specification Icons Guide

 ME20 L03–L12

鎢鋼鑽頭識別系統

Carbide Drill Identification System

M E C 2 0600 S 03 D4



1 材質 Grade

記號 Sign	材質 Grade
E	E300
G	G300
M	M500
P	P550
W	W500

2 尖端角 Point Angle

記號 Sign	尖端角 Point Angle
A	118°
B	120°
C	130°
D	135°
E	140°
F	142°
G	145°
H	150°
I	180°

7 加工倍數 Processing Multiple

加工深度倍數 Processing Depth Multiple	02、04、03、 05、08
深孔倍數 Deep Hole Multiple	10、12、15、20、 25、30

8 其他 Other

記號 Sign	用途說明 Directions For Use
A	同柄徑 (小數點) Decimal Point of Shank (Same Shank)
DXX	特殊柄徑 Special Shank Diameter
TXX	錐度 Taper
LIXXX	特殊刃長 Special L.F

5 加工徑 Processing Shank

說明 Explanation
ex : 0220 : 2.2mm 2225 : 22.25mm

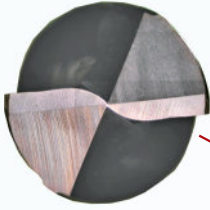
6 刀口型狀 Insert Shape

記號 Sign	用途說明 Directions For Use	記號 Sign	用途說明 Directions For Use	記號 Sign	用途說明 Directions For Use
S型	一般通用 General	X型	深孔及較硬材用 For Deep Holes And Harder Materials	XS型	深孔用 For Deep Holes

規格圖標指南

Specification Icon Guide

圖標 Icon	說明 Explanation	圖標 Icon	說明 Explanation	圖標 Icon	說明 Explanation
	超微粒子超硬合金 Micro Grain Carbide		AlTiN 塗層 AlTiN Coating		刃徑公差 Tolerance Of Diameter
	含鈷量12% Cobalt Content 12%		材質 Grade M500		加工深度倍數 Processing Depth Multiple
	可被切削材硬度 < 50° Working Hardness < 50°		符合DIN6537規範 Conform To DIN6537 Specifications		
					



鑽尖結構優化設計，提升切削排屑性能。
Optimized design of drill tip structure to improve cutting performance.

適用材質 Material

合金鋼 Alloy Steel	不鏽鋼 Stainless steel	鑄鐵 Cast Iron
--------------------	------------------------	-----------------

高剛性、耐磨耗、耐高溫
High rigidity, Wear resistance, High temperature resistance

圓棒採用含鈷量12%超微粒硬質合金
全新Al-TiN鍍鈦塗層，泛用性廣
可適用：合金鋼、不鏽鋼、鑄鐵等材質加工

The round bar adopts 12% cobalt content ultra-fine hard alloy, the new Al-TiN titanium plating coating has wide versatility and can be applied to: alloy steel, uncast steel, cast iron processing.



獨特雙刃帶設計，提升加工穩定性，
延長加工使用時間

Unique double-edged belt design improves processing stability and prolongs processing time.

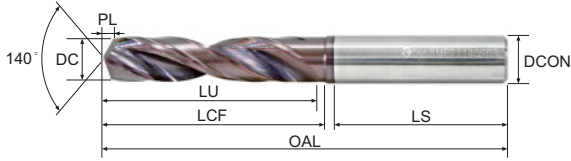
尺寸齊全 歡迎詢問
Welcome to inquiry, a complete range of specifications are in stock



採用全新進口五軸刀具研磨機生產，研磨尺寸精準且穩定
Produced by a brand-new imported five-axis cutter grinder with precise and stable grinding size.



ME20

鎢鋼鑽頭
Carbide Drill

 新規格上市
New Specification Arrival

MG

CO 12%

HRC ≤50

M 500

DIN 6537

AlTiN

3D

5D

hS

	產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
			DC	LCF	PL	DCON	LU	LS	OAL	
NEW	ME20150S05	●	1.5	12	0.3	4	9	28	58	
NEW	ME20160S03	●	1.6	9	0.3	4	6	28	58	
NEW	ME20180S03	●	1.8	9	0.3	4	6	28	58	
	ME20200S03	●	2	13	0.4	4	14	28	58	
	ME20200S05	●	2	18	0.4	4	9	28	58	
	ME20210S03	●	2.1	13	0.4	4	14	28	58	
	ME20210S05	●	2.1	18	0.4	4	9	28	58	
NEW	ME20214S03	●	2.14	13	0.4	4	9	28	58	
	ME20220S03	●	2.2	13	0.4	4	14	28	58	
	ME20220S05	●	2.2	18	0.4	4	9	28	58	
	ME20230S03	●	2.3	13	0.4	4	14	28	58	
	ME20230S05	●	2.3	18	0.4	4	12	28	58	
	ME20240S03	●	2.4	17	0.4	4	17	28	58	
	ME20240S05	●	2.4	22	0.4	4	12	28	58	
	ME20245S03	●	2.45	17	0.4	4	17	28	58	
	ME20245S05	●	2.45	22	0.4	4	12	28	58	
	ME20250S03	●	2.5	17	0.5	4	17	28	58	
	ME20250S05	●	2.5	22	0.5	4	12	28	58	
	ME20255S03	●	2.55	17	0.5	4	12	28	58	
	ME20260S03	●	2.6	17	0.5	4	17	28	58	
	ME20260S05	●	2.6	22	0.5	4	12	28	58	
	ME20270S03	●	2.7	17	0.5	4	17	28	58	
	ME20270S05	●	2.7	22	0.5	4	12	28	58	
	ME20280S03	●	2.8	22	0.5	4	17	28	58	
	ME20280S05	●	2.8	22	0.5	4	17	28	58	
	ME20290S03	●	2.9	17	0.5	4	12	28	58	
	ME20290S05	●	2.9	22	0.5	4	17	28	58	
	ME20300S03D4	●	3	20	0.5	4	14	36	62	
	ME20300S03	●	3	20	0.5	6	14	36	62	
	ME20300S05D4	●	3	28	0.5	4	23	36	66	
	ME20300S05	●	3	28	0.5	6	23	36	66	
	ME20310S03D4	●	3.1	20	0.6	4	14	36	62	
	ME20310S03	●	3.1	20	0.6	6	14	36	62	

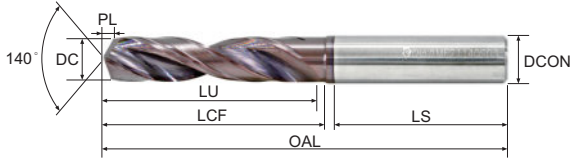
※ 請接下頁。 ※ Continued on next page.

產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
		DC	LCF	PL	DCON	LU	LS	OAL	
ME20310S05D4	●	3.1	28	0.6	4	23	36	66	
ME20310S05	●	3.1	28	0.6	6	23	36	66	
ME20320S03D4	●	3.2	20	0.6	4	14	36	62	
ME20320S03	●	3.2	20	0.6	6	14	36	62	
ME20320S05D4	●	3.2	28	0.6	4	23	36	66	
ME20320S05	●	3.2	28	0.6	6	23	36	66	
ME20325S03D4	●	3.25	20	0.6	4	14	36	62	
ME20325S03	●	3.25	20	0.6	6	14	36	62	
ME20330S03D4	●	3.3	20	0.6	4	14	36	62	
ME20330S03		3.3	20	0.6	6	14	36	62	
ME20330S05D4	●	3.3	28	0.6	4	23	36	66	
ME20330S05	●	3.3	28	0.6	6	23	36	66	
ME20340S03D4	●	3.4	20	0.6	4	14	36	63	
ME20340S03	●	3.4	20	0.6	6	14	36	62	
ME20340S05D4	●	3.4	28	0.6	4	23	36	66	
ME20340S05	●	3.4	28	0.6	6	23	36	66	
ME20350S03D4	●	3.5	20	0.6	4	14	36	62	
ME20350S03	●	3.5	20	0.6	6	14	36	62	
ME20350S05D4	●	3.5	28	0.6	4	23	36	66	
ME20350S05	●	3.5	28	0.6	6	23	36	66	
NEW ME20355S03	●	3.55	20	0.6	6	14	36	62	
ME20360S03D4	●	3.6	20	0.7	4	14	36	62	
ME20360S03		3.6	20	0.7	6	14	36	62	
ME20360S05D4	●	3.6	28	0.7	4	23	36	66	
ME20360S05		3.6	28	0.7	6	23	36	66	
ME20365S03	●	3.65	20	0.7	6	14	36	62	
ME20370S03D4	●	3.7	20	0.7	4	14	36	62	
ME20370S03		3.7	20	0.7	6	14	36	62	
ME20370S05D4	●	3.7	28	0.7	4	23	36	66	
ME20370S05	●	3.7	28	0.7	6	23	36	66	
ME20380S03D4	●	3.8	24	0.7	4	17	36	66	
ME20380S03	●	3.8	24	0.7	6	17	36	66	
ME20380S05D4	●	3.8	36	0.7	4	29	36	74	
ME20380S05		3.8	36	0.7	6	29	36	74	
ME20390S03D4	●	3.9	24	0.7	4	17	36	66	
ME20390S03	●	3.9	24	0.7	6	17	36	66	
ME20390S05D4		3.9	36	0.7	4	29	36	74	
ME20390S05	●	3.9	36	0.7	6	29	36	74	
ME20400S03D4	●	4	24	0.7	4	17	36	66	
ME20400S03A	●	4	24	0.7	4	17	36	66	
ME20400S03	●	4	24	0.7	6	17	36	66	
ME20400S05D4	●	4	36	0.7	4	29	36	74	

※ 請接下頁。 ※ Continued on next page.



ME20

鎢鋼鑽頭
Carbide Drill

 新規格上市
New Specification Arrival

MG

CO 12%

HRC ≤50

M 500

DIN 6537

AlTiN

3D

5D

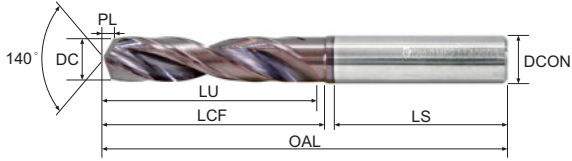
hS

產品型號 Model No	在庫 Stock	切削直徑		排屑槽長度		頂端至肩部尺寸差		柄部直徑		可使用長度		刀柄長度		全長 OAL	價格 Price
		DC	LCF	PL	DCON	LU	LS								
ME20400S05	●	4	36	0.7	6	29	36	74							
ME20410S03	●	4.1	24	0.7	6	17	36	66							
ME20410S05	●	4.1	36	0.7	6	29	36	74							
ME20420S03	●	4.2	24	0.8	6	17	36	66							
ME20420S05	●	4.2	36	0.8	6	29	36	74							
ME20430S03	●	4.3	24	0.8	6	17	36	66							
ME20430S05	●	4.3	36	0.8	6	29	36	74							
ME20440S03	●	4.4	24	0.8	6	17	36	66							
ME20440S05	●	4.4	36	0.8	6	29	36	74							
ME20450S03	●	4.5	24	0.8	6	17	36	66							
ME20450S05	●	4.5	36	0.8	6	29	36	74							
NEW ME20455S03	●	4.55	24	0.8	6	17	36	66							
ME20460S03	●	4.6	24	0.8	6	17	36	66							
ME20460S05	●	4.6	36	0.8	6	29	36	74							
ME20470S03	●	4.7	24	0.9	6	17	36	66							
ME20470S05	●	4.7	36	0.9	6	29	36	74							
ME20480S03	●	4.8	28	0.9	6	20	36	66							
ME20480S05	●	4.8	44	0.9	6	35	36	82							
ME20490S03	●	4.9	28	0.9	6	20	36	66							
ME20490S05	●	4.9	44	0.9	6	35	36	82							
ME20500S03	●	5	28	0.9	6	20	36	66							
ME20500S05	●	5	44	0.9	6	35	36	82							
ME20510S03	●	5.1	28	0.9	6	20	36	66							
ME20510S05	●	5.1	44	0.9	6	35	36	82							
ME20520S03	●	5.2	28	0.9	6	20	36	66							
ME20520S05	●	5.2	44	0.9	6	35	36	82							
ME20530S03	●	5.3	28	1	6	20	36	66							
ME20530S05	●	5.3	44	1	6	35	36	82							
ME20540S03	●	5.4	28	1	6	20	36	66							
ME20540S05	●	5.4	44	1	6	35	36	82							
ME20550S03	●	5.5	28	1	6	20	36	66							
ME20550S05	●	5.5	44	1	6	35	36	82							
ME20560S03	●	5.6	28	1	6	20	36	66							

※ 請接下頁。 ※ Continued on next page.

產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
		DC	LCF	PL	DCON	LU	LS	OAL	
ME20560S05	●	5.6	44	1	6	35	36	82	
ME20570S03	●	5.7	28	1	6	20	36	66	
ME20570S05	●	5.7	44	1	6	35	36	82	
ME20580S03	●	5.8	28	1.1	6	20	36	66	
ME20580S05	●	5.8	44	1.1	6	35	36	82	
ME20590S03	●	5.9	28	1.1	6	20	36	66	
ME20590S05	●	5.9	44	1.1	6	35	36	82	
ME20600S03	●	6	28	1.1	6	20	36	66	
ME20600S05	●	6	44	1.1	6	35	36	82	
ME20610S03	●	6.1	34	1.1	8	24	36	79	
ME20610S05	●	6.1	53	1.1	8	43	36	91	
ME20620S03	●	6.2	34	1.1	8	24	36	79	
ME20620S05	●	6.2	53	1.1	8	43	36	91	
ME20630S03	●	6.3	34	1.1	8	24	36	79	
ME20630S05	●	6.3	53	1.1	8	43	36	91	
ME20640S03	●	6.4	34	1.2	8	24	36	79	
ME20640S05	●	6.4	53	1.2	8	43	36	91	
ME20650S03	●	6.5	34	1.2	8	24	36	79	
ME20650S05	●	6.5	53	1.2	8	43	36	91	
ME20660S03	●	6.6	34	1.2	8	24	36	79	
ME20660S05	●	6.6	53	1.2	8	43	36	91	
ME20670S03	●	6.7	34	1.2	8	24	36	79	
ME20670S05	●	6.7	53	1.2	8	43	36	91	
ME20680S03	●	6.8	34	1.2	8	24	36	79	
ME20680S05	●	6.8	53	1.2	8	43	36	91	
ME20690S03	●	6.9	34	1.3	8	24	36	79	
ME20690S05	●	6.9	53	1.3	8	43	36	91	
ME20700S03	●	7	34	1.3	8	24	36	79	
ME20700S05	●	7	53	1.3	8	43	36	91	
ME20710S03	●	7.1	41	1.3	8	29	36	79	
ME20710S05	●	7.1	53	1.3	8	43	36	91	
ME20720S03	●	7.2	41	1.3	8	29	36	79	
ME20720S05	●	7.2	53	1.3	8	43	36	91	
ME20730S03	●	7.3	41	1.3	8	29	36	79	
ME20730S05	●	7.3	53	1.3	8	43	36	91	
ME20740S03	●	7.4	41	1.3	8	29	36	79	
ME20740S05	●	7.4	53	1.3	8	43	36	91	
ME20750S03	●	7.5	41	1.4	8	29	36	79	
ME20750S05	●	7.5	53	1.4	8	43	36	91	
ME20760S03	●	7.6	41	1.4	8	29	36	79	
ME20760S05	●	7.6	53	1.4	8	43	36	91	
ME20770S03	●	7.7	41	1.4	8	29	36	79	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival


MG

CO 12%

HRC ≤50

M 500

DIN 6537

AlTiN

3D

5D

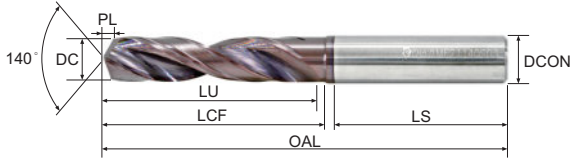
hS

產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
		DC	LCF	PL	DCON	LU	LS	OAL	
ME20770S05	●	7.7	53	1.4	8	43	36	91	
ME20780S03	●	7.8	41	1.4	8	29	36	79	
ME20780S05	●	7.8	53	1.4	8	43	36	91	
ME20790S03	●	7.9	41	1.4	8	29	36	79	
ME20790S05	●	7.9	53	1.4	8	43	36	91	
ME20800S03	●	8	41	1.5	8	29	36	79	
ME20800S05	●	8	53	1.5	8	43	36	91	
ME20810S03	●	8.1	47	1.5	10	35	40	89	
ME20810S05	●	8.1	61	1.5	10	49	40	103	
ME20820S03	●	8.2	47	1.5	10	35	40	89	
ME20820S05	●	8.2	61	1.5	10	49	40	103	
ME20830S03	●	8.3	47	1.5	10	35	40	89	
ME20830S05	●	8.3	61	1.5	10	49	40	103	
ME20840S03	●	8.4	47	1.5	10	35	40	89	
ME20840S05	●	8.4	61	1.5	10	49	40	103	
ME20850S03	●	8.5	47	1.5	10	35	40	89	
ME20850S05	●	8.5	61	1.5	10	49	40	103	
ME20860S03	●	8.6	47	1.6	10	35	40	89	
ME20860S05	●	8.6	61	1.6	10	49	40	103	
ME20870S03	●	8.7	47	1.6	10	35	40	89	
ME20870S05	●	8.7	61	1.6	10	49	40	103	
ME20880S03	●	8.8	47	1.6	10	35	40	89	
ME20880S05	●	8.8	61	1.6	10	49	40	103	
ME20890S03	●	8.9	47	1.6	10	35	40	89	
ME20890S05	●	8.9	61	1.6	10	49	40	103	
ME20900S03	●	9	47	1.6	10	35	40	89	
ME20900S05	●	9	61	1.6	10	49	40	103	
ME20910S03	●	9.1	47	1.7	10	35	40	89	
ME20910S05	●	9.1	61	1.7	10	49	40	103	
ME20920S03	●	9.2	47	1.7	10	35	40	89	
ME20920S05	●	9.2	61	1.7	10	49	40	103	
ME20930S03	●	9.3	47	1.7	10	35	40	89	
ME20930S05	●	9.3	61	1.7	10	49	40	103	

※ 請接下頁。 ※ Continued on next page.

產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
		DC	LCF	PL	DCON	LU	LS	OAL	
ME20940S03	●	9.4	47	1.7	10	35	40	89	
ME20940S05	●	9.4	61	1.7	10	49	40	103	
ME20950S03	●	9.5	47	1.7	10	35	40	89	
ME20950S05	●	9.5	61	1.7	10	49	40	103	
ME20960S03	●	9.6	47	1.7	10	35	40	89	
ME20960S05	●	9.6	61	1.7	10	49	40	103	
ME20970S03	●	9.7	47	1.8	10	35	40	89	
ME20970S05	●	9.7	61	1.8	10	49	40	103	
ME20980S03	●	9.8	47	1.8	10	35	40	89	
ME20980S05	●	9.8	61	1.8	10	49	40	103	
ME20990S03	●	9.9	47	1.8	10	35	40	89	
ME20990S05	●	9.9	61	1.8	10	49	40	103	
ME21000S03	●	10	47	1.8	10	35	40	89	
ME21000S05	●	10	61	1.8	10	49	40	103	
ME21010S03	●	10.1	55	1.8	12	40	45	102	
ME21010S05	●	10.1	71	1.8	12	56	45	118	
ME21020S03	●	10.2	55	1.9	12	40	45	102	
ME21020S05	●	10.2	71	1.9	12	56	45	118	
ME21030S03	●	10.3	55	1.9	12	40	45	102	
ME21030S05	●	10.3	71	1.9	12	56	45	118	
ME21040S03	●	10.4	55	1.9	12	40	45	102	
ME21040S05	●	10.4	71	1.9	12	56	45	118	
ME21050S03	●	10.5	55	1.9	12	40	45	102	
ME21050S05	●	10.5	71	1.9	12	56	45	118	
ME21060S03	●	10.6	55	1.9	12	40	45	102	
ME21060S05	●	10.6	71	1.9	12	56	45	118	
ME21070S03	●	10.7	55	1.9	12	40	45	102	
ME21070S05	●	10.7	71	1.9	12	56	45	118	
ME21080S03	●	10.8	55	2	12	40	45	102	
ME21080S05	●	10.8	71	2	12	56	45	118	
ME21090S03	●	10.9	55	2	12	40	45	102	
ME21090S05	●	10.9	71	2	12	56	45	118	
ME21100S03	●	11	55	2	12	40	45	102	
ME21100S05	●	11	71	2	12	56	45	118	
ME21110S03	●	11.1	55	2	12	40	45	102	
ME21110S05	●	11.1	71	2	12	56	45	118	
ME21120S03	●	11.2	55	2	12	40	45	102	
ME21120S05	●	11.2	71	2	12	56	45	118	
ME21130S03	●	11.3	55	2.1	12	40	45	102	
ME21130S05	●	11.3	71	2.1	12	56	45	118	
ME21140S03	●	11.4	55	2.1	12	40	45	102	
ME21140S05	●	11.4	71	2.1	12	56	45	118	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival

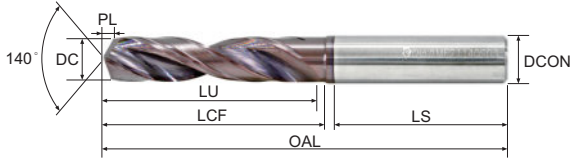


產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部 尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
		DC	LCF	PL	DCON	LU	LS	OAL	
ME21150S03	●	11.5	55	2.1	12	40	45	102	
ME21150S05	●	11.5	71	2.1	12	56	45	118	
ME21160S03	●	11.6	55	2.1	12	40	45	102	
ME21160S05	●	11.6	71	2.1	12	56	45	118	
ME21170S03	●	11.7	55	2.1	12	40	45	102	
ME21170S05	●	11.7	71	2.1	12	56	45	118	
ME21180S03	●	11.8	55	2.1	12	40	45	102	
ME21180S05	●	11.8	71	2.1	12	56	45	118	
ME21190S03	●	11.9	55	2.2	12	40	45	102	
ME21190S05	●	11.9	71	2.2	12	56	45	118	
ME21200S03	●	12	55	2.2	12	40	45	102	
ME21200S05	●	12	71	2.2	12	56	45	118	
ME21210S03		12.1	60	2.2	14	43	45	107	
ME21210S05		12.1	77	2.2	14	60	45	124	
ME21220S03		12.2	60	2.2	14	43	45	107	
ME21220S05		12.2	77	2.2	14	60	45	124	
ME21230S03	●	12.3	60	2.2	14	43	45	107	
ME21230S05		12.3	77	2.2	14	60	45	124	
ME21250S03	●	12.5	60	2.3	14	43	45	107	
ME21250S05	●	12.5	77	2.3	14	60	45	124	
ME21260S05	●	12.6	77	2.3	14	60	45	124	
ME21270S03		12.7	60	2.3	14	43	45	107	
ME21270S05	●	12.7	77	2.3	14	60	45	124	
ME21280S03		12.8	60	2.3	14	43	45	107	
ME21280S05	●	12.8	77	2.3	14	60	45	124	
ME21290S03		12.9	60	2.3	14	43	45	107	
ME21290S05	●	12.9	77	2.3	14	60	45	124	
ME21300S03	●	13	60	2.4	14	43	45	107	
ME21300S05		13	77	2.4	14	60	45	124	
ME21310S03	●	13.1	60	2.4	14	43	45	107	
ME21310S05	●	13.1	77	2.4	14	60	45	124	
ME21350S03	●	13.5	60	2.5	14	43	45	107	
ME21350S05	●	13.5	77	2.5	14	60	45	124	

※ 請接下頁。 ※ Continued on next page.

產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
		DC	LCF	PL	DCON	LU	LS	OAL	
ME21380S03	●	13.8	60	2.5	14	43	45	107	
ME21380S05	●	13.8	77	2.5	14	60	45	124	
ME21400S03	●	14	60	2.5	14	43	45	107	
ME21400S05		14	77	2.5	14	60	45	124	
ME21430S03		14.3	65	2.6	16	45	48	115	
ME21430S05		14.3	83	2.6	16	63	48	133	
ME21450S03		14.5	65	2.6	16	45	48	115	
ME21450S05	●	14.5	83	2.6	16	63	48	133	
ME21480S03	●	14.8	65	2.7	16	45	48	115	
ME21480S05	●	14.8	83	2.7	16	63	48	133	
ME21500S03	●	15	65	2.7	16	45	48	115	
ME21500S05	●	15	83	2.7	16	63	48	133	
ME21510S03		15.1	65	2.7	16	45	48	115	
ME21510S05		15.1	83	2.7	16	63	48	133	
ME21550S03	●	15.5	65	2.8	16	45	48	115	
ME21550S05	●	15.5	83	2.8	16	63	48	133	
ME21580S03		15.8	65	2.9	16	45	48	115	
ME21580S05		15.8	83	2.9	16	63	48	133	
ME21600S03	●	16	65	2.9	16	45	48	115	
ME21600S05	●	16	83	2.9	16	63	48	133	
ME21650S03		16.5	73	3	18	51	48	123	
ME21650S05		16.5	93	3	18	71	48	143	
ME21680S03		16.8	73	3.1	18	51	48	123	
ME21680S05		16.8	93	3.1	18	71	48	143	
ME21700S03		17	73	3.1	18	51	48	123	
ME21700S05		17	93	3.1	18	71	48	143	
ME21750S03		17.5	73	3.2	18	51	48	123	
ME21750S05		17.5	93	3.2	18	71	48	143	
ME21780S03		17.8	73	3.2	18	51	48	123	
ME21780S05		17.8	93	3.2	18	71	48	143	
ME21790S03		17.9	73	3.3	18	51	48	123	
ME21790S05		17.9	93	3.3	18	71	48	143	
ME21800S03		18	73	3.3	18	51	48	123	
ME21800S05		18	93	3.3	18	71	48	143	
ME21830S03		18.3	79	3.3	20	55	50	131	
ME21830S05		18.3	101	3.3	20	77	50	153	
ME21850S03		18.5	79	3.4	20	55	50	131	
ME21850S05		18.5	101	3.4	20	77	50	153	
ME21880S03		18.8	79	3.4	20	55	50	131	
ME21880S05		18.8	101	3.4	20	77	50	153	
ME21900S03		19	79	3.5	20	55	50	131	
ME21900S05		19	101	3.5	20	77	50	153	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival


MG

CO 12%

HRC ≤50

M 500

DIN 6537

AlTiN

3D

5D

hS

產品型號 Model No	在庫 Stock	切削直徑	排屑槽長度	頂端至肩部 尺寸差	柄部直徑	可使用長度	刀柄長度	全長	價格 Price
		DC	LCF	PL	DCON	LU	LS	OAL	
ME21950S03		19.5	79	3.5	20	55	50	131	
ME21950S05		19.5	101	3.5	20	77	50	153	
ME21980S03		19.8	79	3.6	20	55	50	131	
ME21980S05		19.8	101	3.6	20	77	50	153	
ME22000S03	●	20	79	3.6	20	55	50	131	
ME22000S05	●	20	101	3.6	20	77	50	153	

鎢鋼鑽頭切削參數

The Cutting Data For Carbide Drill

被加工材質：合金鋼、不鏽鋼、鑄鐵

Material : Alloy Steel、Stainless steel、Iron cast

直徑 (mm) Shank	P 鋼 Steel		鑄鐵 Cast K		M 不鏽鋼 Stainless Steel	
	進給速度 f (mm/rev)	轉速 n (min)	進給速度 f (mm/rev)	轉速 n (min)	進給速度 f (mm/rev)	轉速 n (min)
2	0.06	6300	0.04	4800		
3	0.08	4200	0.07	3200		
4	0.1	3200	0.07	2400		
5	0.14	2600	0.1	1900		
6	0.15	2100	0.1	1600		
7	0.16	1800	0.12	1400		
8	0.18	1600	0.14	1200		
9	0.2	1400	0.14	1100		
10	0.2	1300	0.14	950		
11	0.2	1150	0.18	870		
12	0.2	1100	0.18	800		
14	0.2	900	0.18	680		
16	0.2	800	0.18	600		
20	0.2	650	0.18	480		